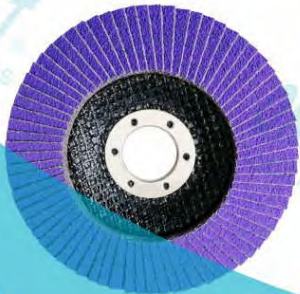
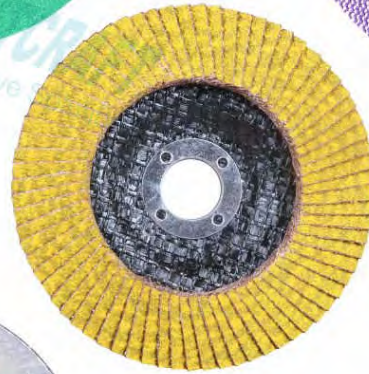


ORIENTCRAFT
Total Abrasive Solutions



2024-2026 ABRASIVE GROUP TOTAL ABRASIVE SOLUTIONS



SAND PAPER



VELCRO DISCS



CUTTING WHEELS



FLAP DISCS

ORIENTCRAFT was established in 2002, it has had rich experience of more than 21 years in abrasive products so far.

We always devote to the development of new products based on market demand analysis. We adopt advanced European technology, German equipment, and raw materials control according to ISO9001. Efficient with our own technology to produce stable and high level abrasive products in the world.

In 2022, Orientcraft had more than 400 employees and annual sales of over 60 million USD.

ORIENTCRAFT provides customers with high quality abrasive products.

Our products are recognized by more than 300 companies from over 60 countries.

OEM orders are welcome.

The largest exporter of abrasive products in China.

All products in the catalogue can be customized according to customer requirements.

Orientcraft: The most trustworthy choice!

特瑞磨具成立于2002年，迄今在磨料磨具方面已有21余年的丰富经验。

我们长期致力于在对市场需求分析的前提下进行新产品的开发。

我们采用先进的欧洲技术，使用德国工艺设备，根据ISO9001质量体系对原材料进行控制。结合我们20多年的生产经验及技术，生产性能卓越的涂附和树脂是产品品质达到或者超过欧美、日韩水平。

截至2022年，特瑞磨具有员工400余名，年销售额达6000万美金。

- » 特瑞磨具为客户提供优质包装
- » 来自于60多个国家的300多家客户对我们的产品给予肯定
- » 接受OEM订单。
- » 磨料磨具产品出口量中国第一
- » 目录里的所有产品皆可根据客人要求定制尺寸
- » **ORIENTCRAFT**: 最值得您信赖的选择!

Let's work together to make you the NO.1 for abrasives in your market!

Welcome to ORIENTCRAFT!



ORIENTCRAFT
Total Abrasive Solutions

ORIENTCRAFT
Total Abrasive Solutions



ORIENTCRAFT GROUP





SAND PAPER



Flint paper (sand paper)

DIY

• Art no.100.00



Material Silica or glass abrasives, B paper backing, open-coated.

Application For general purpose hand or machine sanding wood, metal, plastic and fiberglass, as well as removing old paint.

Features Economic DIY product.

Grits 36-40-50-60-80-100-120-150-180-220

Sheets 230x280mm

• 玻璃砂纸

材料：石英砂或玻璃砂磨料，B级纸基，疏植砂。

用途：适用于手动或机用打磨木材、金属、塑料和玻璃纤维，也适用于除漆。

特点：经济型DIY产品。

Aluminium oxide paper (sand paper)

DIY

• Art no.101.00



Material Aluminium oxide abrasive, B or C paper backing, open-coated.

Application For rough sanding of wood, paints and fillers.

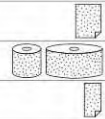
Features DIY product, can be used both by hand and on orbital sanders.

Grits 36-40-50-60-80-100-120-150-180-220

Sheets 230x280mm

Rolls 115mmx2.5m, 115mmx5m, 115mmx50m, 115mmx100m

Stripes 93x230mm, 115x280mm



• 氧化铝砂纸

材料：氧化铝磨料，B或C级纸基，疏植砂。

用途：用于木器，油漆，腻子的粗磨。

特点：经济型DIY产品，可用于手动打磨和砂纸机使用。



Stearate coated paper

DIY

• Art no.102.00



Material Aluminium oxide abrasives, B kraft paper backing, resin over glue binder.

Application For sanding wood, furniture and painted surface.

Features DIY product, can be used both by hand and on orbital sanders.

Grits 60-80-100-120-150-180-220-240-280-320-360-400

Sheets 230x280mm

• 硬脂酸盐涂层砂纸

材料：氧化铝磨料，B级牛皮纸，半树脂胶结合剂。

用途：木材，家具及油漆面打磨。

特点：DIY产品，可手用也可以配砂纸机使用。





Stearate coated paper Industry

● Art no.102.10



Material	Aluminium oxide abrasives, C kraft paper backing, double resin binder.
Application	Wood, furniture, plastics, painted & lacquered surface sanding.
Features	Economical industry product. Powerful in grinding force, good anti-clogging effect.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600
Sheets	230x280mm

材料：氧化铝磨料，C级牛皮纸，全树脂胶结合剂。
 用途：木材，家具，塑料制品及油漆面打磨。
 特点：经济型工业产品。磨削力强，抗堵塞效果好。



Stearate coated paper Industry

● Art no.102.20



Material	Aluminium oxide abrasive, latex paper backing, double resin binder.
Application	Excellent for sanding and dry-finishing of shaped pieces either unfinished or treated with nitro, polyurethane, acrylic and synthetic paints.
Features	High flexibility, quality same as Japanese product. Environmental protection, top-coated prevent clogging.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000
Sheets	230x280mm

材料：氧化铝磨料，乳胶纸，全树脂胶结合剂。
 用途：用于木器、金属、汽车轮骨、飞机表面及喷漆切面打磨。
 特点：柔软性卓越，品质等同于日本同类产品，环保，不易堵塞。



Stearate coated paper Industry

● Art no.102.30



Material	Aluminium oxide abrasive, latex paper backing, open-coated, double resin binder.
Application	New special coated products have obvious advantages in sanding putty, paint, wood, aluminium-magnesium alloy composite material.
Features	Thoroughly solve anti-clogging problems, extend lifetime by 30%-50%.
Grits	60-80-100-120-150-180-220-280-320-360-400-500-600-800-1000-1200
Sheets	230x280mm

材料：氧化铝磨料，乳胶纸，稀植砂，全树脂胶结合剂。
 用途：新涂层在腻子漆面、木工、铝镁合金、复合材料研磨上的有明显优势。
 特点：彻底解决堵塞问题，延长使用寿命30%-50%。





SAND PAPER



Stearate coated paper Industry

● Art no.102.40



Material	Aluminium oxide abrasive, latexed paper backing, open-coated, double resin binder.
Application	Suitable for quick-replaceable velcro or glue backing pad. Suitable for different curved surface and paint polishing.
Features	Taking advantage of the semi-open strew grain technology and special anti-clogging stearate, it can prevent clogging and stick efficiently, improve work efficiency extend lifetime effectively.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200
Sheets	230x280mm

材料：氧化铝磨料，乳胶纸，稀植砂，全树脂胶结合剂。

用途：适用于快速更换的背绒或背胶的圆盘打磨。通用于不同曲面及漆面的研磨。

特点：采用半疏植砂和特殊的防堵塞涂层，极好地防止了堵塞和粘结，有效地提高了打磨效率和延长研磨寿命。

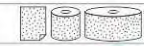


Stearate coated paper Industry

● Art no.102.50



Material	Ceramic grain, resin / resin, latexed paper backing.
Application	Industrial abrasives, sand with less effort and less hand fatigue using Orientcraft premium mineral technology. The clog-resistant coating has a long life. Sand by hand, on a large sanding tool, on a sanding blade or out to size for use on a power tool sander.
Grits	60-600
Size	230x280mm, 115mm x 50m, 115mm x 5m



特点：工业级产品。因为运用了澳瑞特最好的磨料技术，使用者打磨工作会变得轻松容易，特殊的涂层材料使砂纸的使用寿命变得更长。可以手工使用，或者配打磨工具。

Application for different grits (Waterproof paper)

不同粒度的适用范围（水砂纸）

Coarse (60)

Best for extreme material. Removal & removing old paint.

粗磨

适用于去除边缘材料和旧漆。

Medium (80-180)

Best for sanding old paint, shaping body, filler & primer.

中磨

适用于打磨旧漆，进行车体、腻子 and 底漆的修整。

Finishing (220-600)

Best for primers, sealers & final sanding before paint.

抛光

适用于上漆前打磨底漆，保护层进行最后的抛光。

Feathering (800-3000)

Best for final sanding after paint & top coats before buffing.

润饰

适用于漆后的最后打磨，抛光前的面漆打磨。



Wet & Dry waterproof paper

DIY

● Art no.103.00



Material	Aluminium oxide abrasive, B kraft paper backing, double resin binder.
Application	For sanding wood, furniture, removal of paint from metal surface.
Features	DIY product.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

- 干湿两用水砂纸
材料：氧化铝磨料，B级牛皮纸，全树脂胶结合剂。
用途：用于磨木材，家具及金属表面除漆。
特点：DIY产品



Wet & Dry waterproof paper

DIY

● Art no.103.10



Material	Black silicon carbide, C kraft paper backing, resin over resin.
Application	For damp smoothing of automotive bodies. Ideal for hand tooling on paints in general on wood and plastics.
Features	Economic product. Water and oil resistant, competitive price.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

- 干湿两用水砂纸
材料：黑色碳化硅，C级牛皮纸，半疏植砂，树脂胶结合剂。
用途：可以湿用抛光车体，也是木器和塑料制品手工除漆的理想产品。
特点：经济型产品，耐水耐油，性价比高。



High quality Wet & Dry waterproof paper

Industry

● Art no.104.00



Material	Black silicon carbide, Chinese kraft paper backing, resin over resin.
Application	For sanding wood, furniture, removal of paint from metal surface.
Features	Water and oil resistant. Good flexibility. Quality is equal to UK product.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

- 高质量干湿两用水砂纸
材料：黑色碳化硅磨料，国产牛皮纸，半疏植砂，树脂胶结合剂。
用途：用于木材、家具及金属油漆面打磨。





SAND PAPER

***Super Flexible Long Life**



High quality Wet & Dry waterproof paper **Industry**

• Art no.104.00 PRO



Material	Black silicon carbide, Chinese kraft paper backing, resin over resin.
Application	For sanding wood, furniture, removal of paint from metal surface.
Features	Water and oil resistant. Good flexibility. Quality is equal to UK product.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

- 高质量干湿两用水砂纸
材料：黑色碳化硅磨料，国产牛皮纸，半疏植砂，树脂胶结合剂。
用途：用于木材、家具及金属油漆面打磨。



High quality Wet & Dry waterproof paper **Industry**

• Art no.104.10



Material	Silicon carbide, latexed brown paper backing resin over resin.
Application	Sanding and polishing for automobile, furniture, leather and mechanical components.
Features	Water and oil resistant. Both for wet and dry sanding.
Grits	60-80-100-120-150-180-220-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

- 高质量干湿两用水砂纸
材料：碳化硅磨料，棕色乳胶纸，全树脂胶结合剂。
用途：汽车、家具、皮革及机械零件的打磨和抛光。
特点：耐水耐油，干湿两用。



High quality Wet & Dry waterproof paper **Industry**

• Art no.104.20



Material	Silicon carbide, latexed blue paper.
Application	Excellent for smoothing of automotive bodies. Ideal for hand tooling on paints in general on wood and plastic.
Features	Advanced technique, super soft, keep straightness and anti-curling in the water. Quality is same as German product.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000-2500-3000-5000
Sheets	230x280mm

- 材料：碳化硅磨料，蓝色乳胶纸。
用途：极其适用于车体的精细打磨及大部分的木器与塑料制品的手工除漆。
特点：采用先进的技术制造，纸张的柔软性能卓越，防卷曲，放在水中湿用不易弯曲。品质等同德国同类产品。





High quality Wet & Dry waterproof paper Industry



● Art no.104.30



Material	Aluminium oxide , latexed paper in lemon colour.
Application	Excellent for smoothing of automotive bodies. Ideal for hand tooling on paints in general on wood and plastic.
Features	Soft and won't curve in the water. Quality same as Swiss product.
Grits	60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200-1500-2000
Sheets	230x280mm

材料：氧化铝磨料，柠檬色乳胶纸。
 用途：适合于车体精细打磨及木器与塑料制品的除漆。
 特点：纸张柔软防卷曲，品质等同于瑞士同类产品。



Wet&Dry Ceramic Sandpaper Industry



● Art no.104.40



Material	Ceramic Grain, latexed paper backing, double resin binder.
Application	Polishing automobiles, furniture, mechanical parts, wooden, plastic, and other products.
Features	With the special coating, high sharpness, this item is for both wet & dry use.
Grits	60-800
Sheets	230x280mm
Rolls	1.38M

● 干湿两用陶瓷砂纸
 材料：陶瓷磨料，乳胶纸，全树脂胶结合剂。
 用途：汽车、家具、机械零件的打磨，木器、塑料等制品的除漆。
 特点：含隐性涂层，锋利度高，使用寿命长，干湿两用。



Wet&Dry Ceramic Sandpaper Industry



● Art no.104.50



Material	Ceramic Grain, latexed paper backing, double resin binder.
Application	Polishing automobiles, furniture, mechanical parts, wooden, plastic, and other products.
Features	With the special coating, high sharpness, this item is for both wet & dry use.
Grits	60-800
Sheets	230x280mm
Rolls	1.38M

● 干湿两用陶瓷砂纸
 材料：陶瓷磨料，乳胶纸，全树脂胶结合剂。
 用途：汽车、家具、机械零件的打磨，木器、塑料等制品的除漆。
 特点：含隐性涂层，锋利度高，使用寿命长，干湿两用。





SAND PAPER



White aluminium oxide paper (Yellow front color)

DIY

● Art no.105.00



Material White aluminium oxide abrasive, open-coated, resin over glue binder, C-D-E paper backing.

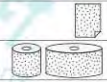
Application Suitable for removing paints from wood and metals.

Features Ideal for hand sanding and using with power tools.

Grits 36-40-60-80-100-120-150-180-220-240-280-320-360-400

Sheets 230x280mm

Rolls 115mmx5m, 115mmx50m



● 白刚玉砂纸（黄色砂面）

材料：白刚玉磨料，疏植砂，树脂胶，C-D-E级纸基。

用途：适合木器和铁器的除漆工作。

特点：可手用或与砂纸机配套使用。



WHIT LINE White aluminium oxide paper

Industry

● Art no.106.00



Material White aluminium oxide, open-coated, glue over resin binder, E/C weight paper backing.

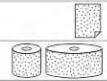
Application For sanding and dry-finishing of wood, paints and fillers

Features Both by hand and on orbital sanders.

Grits 40-60-80-100-120-150-180-220-240-280-320-360-400

Sheets 230x280mm

Rolls 115mmx5m, 115mmx50m, 115mmx100m



● 白刚玉砂纸（白色砂面）

材料：白刚玉磨料，疏植砂，树脂胶，E/C级纸基。

用途：木器的干磨与抛光，除漆修正腻子。

特点：可手用或与砂纸机配套使用。



White aluminium oxide paper (Green front color)

DIY

● Art no.107.00



Material White aluminium oxide, open-coated, resin bonded, D-E weight paper backing.

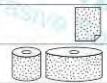
Application Suitable for removing paints from wood and metal.

Features Ideal for hand sanding and using with power tools.

Grits 36-40-60-80-100-120-150-180-220-240-280-320-360-400

Sheets 230x280mm

Rolls 115mmx5m, 115mmx50m, 115mmx100m, 120mmx50m



● 白刚玉砂纸（绿色砂面）

材料：白刚玉磨料，疏植砂，树脂胶，D-E级纸基。

用途：特别适合木器的除漆与铁器的除锈。

特点：可手用或与砂纸机配套使用。



Velcro abrasive discs

DIY Industry

• Art no.108.00



Material	a. Aluminium oxide, C weight paper backing. b. Aluminium oxide, E weight paper backing. Quality is 30% better than type a.
Application	With electric tools ideal for smoothing for raw wood, paint on wood and metal.
Features	Powerful in grinding force, with high grinding efficiency. Strong adhesion strength, improved grinding efficiency.
Grits	24-36-40-60-80-100-120-150-180-220-240-280-320-360-400-500-600
Discs	Dia.115mm, Dia.125mm, Dia.150mm, Dia.180mm, Dia.230mm
Delta Sheets	76mm, 80mm, 93mm, 105mm
Stripes	93x230mm, 115x280mm, 80x230mm, 93x187mm



• 拉绒片

材料：氧化铝磨料，C级或E级纸，E级纸比C级纸品质高30%。
用途：用于原木的打磨，木器与铁器的除锈除漆工作，与电动工具配套使用。
特点：磨削力强，磨削效率高。背绒粘附力强，提高打磨效率。

Velcro abrasive discs (White front color)

Industry

• Art no.109.00



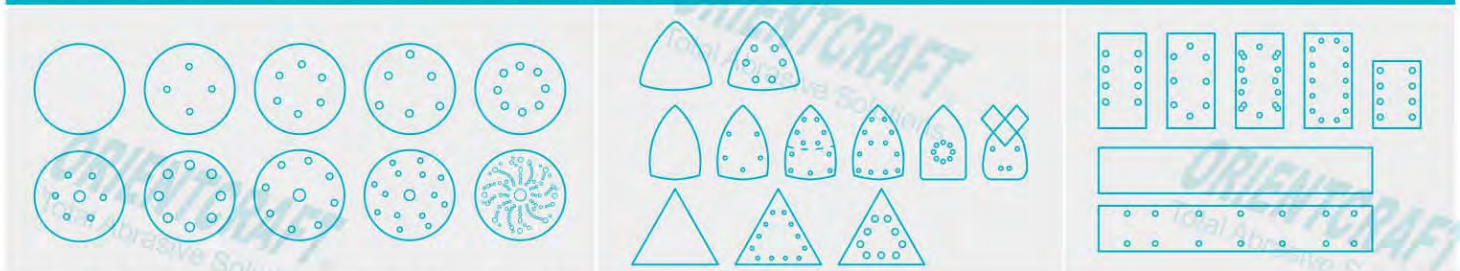
Material	Aluminium oxide, semi-open coated, double resin binder, C-D paper backing.
Application	Specially recommended for auto-body work. Can be used on all unfinished and paint surfaces.
Features	Coated to prevent clogging.
Grits	80-100-120-150-180-220-240-280-320-360-400-500-600
Discs	Dia.115mm, Dia.125mm, Dia.150mm, Dia.180mm
Delta Sheets	94mm, 105mm
Stripes	93x230mm, 115x280mm



• 白色涂层拉绒片

材料：氧化铝磨料，半疏植砂，全树脂胶结合剂，C-D级纸基。
用途：特别适用于车体或喷漆表面半成品的打磨。
特点：涂层砂面不易堵塞。

Hole Patterns For Discs/sheets/strips 孔型



Other hole patterns available on request!



HIGH QUALITY VELCRO ABRASIVE DISCS

It is a premium paper product made with high quality grain. This provide better performance and longer life. A durable product very well suited for sanding at high speeds. In order to achieve an optimal sanding result, the semi-open coating and special stearate coating are designed to prevent clogging and pill forming.

• 高品质拉绒片

此款产品使用高品质磨料颗粒，使用效率高，寿命长。是一款非常耐用的，适合快速打磨的产品。为了达到最佳的表面光泽效果，半疏植砂方式和特殊的硬脂酸盐涂层极好的防止了堵塞和粘结。



Pink Disc

Industry

• Art no.109.10-P



Type	It could be produced with velcro as well as PSA.		
Grain	Aluminium oxide and Zirconium oxide		
Bonding	Resin over resin	Backing	C latexed paper
Coating	Semi-open	Grit Range	60-1200

• 粉色拉绒片

类型：可以做成拉绒片和背胶砂纸片
胶：树脂胶 背基：C级乳胶纸

颗粒：氧化铝和氧化锆
植砂方式：半疏植砂



Gold Disc

Industry

• Art no.109.10-G



Type	It could be produced with velcro as well as PSA.		
Grain	Aluminium oxide and Zirconium oxide		
Bonding	Resin over resin	Backing	C latexed paper
Coating	Semi-open	Grit Range	40-1200

• 金色拉绒片

类型：可以做成拉绒片和背胶砂纸片
胶：树脂胶 背基：C级乳胶纸

颗粒：氧化铝和氧化锆
植砂方式：半疏植砂



Ceramic Disc

Industry

• Art no.109.10-C



Application	Using special paper and abrasive grain, adopting advanced technology makes the product with the new appearance. This product has efficiency and long life, mainly used in automotive market, paint, putty, glass fiber and reinforced plastic. It also has the good extensibility.		
Grit Range	60-80-100-120-150-180-220-240-320-400-600		

• 紫炫风

用途：采用特殊的纸基和磨料，超前的技术使产品具有全新的外观，具有较高的效率及超长的寿命，主要应用于汽修市场，油漆、腻子领域及玻璃钢的研磨，并有丰富的扩展性。



Film discs

Industry

● Art no.109.10-F



Material	The polyester film backing material creates a more flexible and much smoother abrasive surface, compared to paper backing. It can finish quickly and last long because of excellent resistance to clogging.		
Grain	Aluminium oxide		
Bonding	Resin over resin	Backing	PET
Coating	Semi-open	Grit Range	40-2000

● 薄膜片

特点：塑料薄膜的背基材料使得这款产品比纸基的拥有更加柔顺的打磨面。因为出色的防堵塞能力，所以它可以承受拥有快速而长久的打磨。

颗粒：氧化铝 胶：树脂胶 背基：PET 植砂方式：半疏植砂



Ceramic Velcro Disc

Industry

● Art no.109.10-Z



Material	Ceramic abrasives, E-F paper backing, nylon Velcro backing		
Application	Polishing of furniture, mechanical parts, wooden, plastic, and other products.		
Features	Sharp with long use life.		
Grits	24-220		
Discs	Dia.100mm, Dia.115mm, Dia.125mm, Dia.150mm, Dia.180mm		

● 陶瓷拉绒片

材料：陶瓷磨料，E-F级纸,锦纶绒布。

用途：家具，金属铸件，木器，塑料等打磨。

特点：锋利度好，使用寿命长。



Silicon carbide velcro abrasive discs

Industry

● Art no.109.20



Material	Black silicon carbide abrasive, semi-coated, double resin binder.		
Application	Good use for stone and fiberglass products.		
Features	High sharpness and keen for working surface. Good quality velcro material.		
Grits	40-60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000		
Discs	Dia. 115mm, Dia.125mm, Dia.150mm, Dia 180mm		
Delta Sheets	94mm, 105mm	Stripes	93x230mm, 115x280mm

● 碳化硅拉绒片

材料：碳化硅磨料，半疏植砂，全树脂胶结合剂。

用途：用于打磨石材及玻璃纤维制品。

特点：锋利度强，自锐性好，优质背绒材料。





SAND PAPER ROLL

ORIENTCRAFT
Total Abrasive Solutions

ORIENTCRAFT
Total Abrasive Solutions

ORIENTCRAFT
Total Abrasive Solutions



ORIENT NET

Industry

- Art no.109.30-NET III



Material	Aluminium oxide, semi-coated, resin over resin.
Application	Especially developed for sanding putty, primers, lacquers, composite materials and a large amount of other materials.
Features	Orient Net is an innovative and totally unique dust-free, sanding system "net sanding". It is a standard multifunctional net product.
Grits	80-100-120-180-240-320-400-600-800

- ORIENT网砂

材料：氧化铝磨料，半疏植砂，树脂胶

用途：尤其适用于打磨原子灰，底漆，面漆，复合材料和一系列其他产品。

特点：ORIENT网砂是无尘打磨的革命性产品，是一款优秀的多功能网砂产品。

Aluminium oxide abrasive paper

Industry

- Art no.110.00



Material	Aluminium oxide abrasives, open (or closed) coated, resin over resin binder, E-F paper backing.	
Application	Product designed for sanding solid woods, veneers, MDF, plywood, chipboard, textile and leather.	
Features	Ideal for hand sanding or exchanging to belts, using with automatic sanders.	
Grits	36-40-50-60-80-100-120-150-180-220-240-280-320-400-500-600	
Rolls	125mmx50m, 150mmx50m, 200mmx50m, 250mmx50m	
Jumbo Roll Width	140cm, 165cm	Stripes 93x230mm, 115x280mm

- 氧化铝砂纸

材料：氧化铝磨料，疏（密）植砂，树脂胶结合剂，E-F级纸基

用途：用于对实木、单板、中密度板、胶合板、刨花板，纺织品及皮革的打磨。

特点：手用或制成砂带与自动打砂机配套使用。

Silicon carbide paper

Industry

- Art no.111.00



Material	Black silicon carbide abrasives, semi-open coated, double resin binder, D-E paper backing.	
Application	For sanding parquet flooring. Also ideal for hard wood , MDF and chipboard.	
Features	Sharp and keen, high polishing performance.	
Rolls	200mmx25m, 250mmx25m, 300mmx1m	
Stripes	205x476mm	

- 碳化硅砂纸

材料：碳化硅磨料，半疏植砂，全树脂胶，D-E级纸基

用途：用于硬杂木、中密度板和胶合板的打磨

特点：锋利，打磨效果好。

ORIENTCRAFT
Total Abrasive Solutions



Emery cloth

DIY

● Art no.113.00



Material Aluminium oxide abrasives, open-coated, double glue binder, J weight cloth backing.

Application Used for hand sanding wood and metal.

Features Economical DIY product.

Grit Range 36-400

Sheets 180x280mm, 230x280mm

Rolls 38mmx25m, 50mmx25m, 100mmx25m, 120mmx25m



● 金刚砂砂布卷

材料：氧化铝磨料，疏植砂，动物胶结合剂，J级布基。

用途：经济型产品，用于木器与金属的打磨，手工使用。

特点：经济型DIY产品。

Aluminium oxide cloth

Industry

● Art no.114.00



Material Aluminium oxide abrasive, close-coated, double resin bonded, J weight cotton cloth backing. Waterproof.

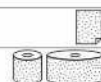
Application Superior quality traditional product suitable for most workshop metal grinding and polishing applications.

Features High cost performance, can be used by hand and machine.

Grits 36-400

Sheets 180x280mm, 230x280mm

Rolls Any size as customer's requirements.



材料：氧化铝磨料，密植砂，树脂胶结合剂，耐水J布级基。

用途：优质的传统研磨产品，普遍用于铁器的研磨与抛光。

特点：手用或与机器配套使用，国内性价比最高的手用砂布。

砂布卷规格：可根据客户要求提供各种规格尺寸。



Aluminium oxide cloth

Industry

● Art no.114.10



Material Aluminium oxide abrasive, close-coated, double resin bonded, J weight flexible cloth. Waterproof.

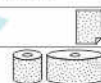
Application Extra durable for all general engineering and workshop applications.

Features Quality 50% better than item 114.00.

Grits 36-40-50-60-80-100-120-150-180-220-280-320-400-500-600

Sheets 180x280mm, 230x280mm

Rolls Any size as customer's requirements.



材料：氧化铝磨料，密植砂，树脂胶结合剂，J级耐水柔软布基。

用途：超强耐磨性，广泛适用于工程机械与车间机器的打磨与抛光。

特点：品质高于114.00砂布50%。

砂布卷规格：可根据客户要求提供各种规格尺寸。





SAND PAPER ROLL

Aluminium oxide cloth(GXK51)

Industry

• Art no.115.00



Material Aluminium oxide abrasives, closed-coated. X weight cloth backing, double resin bonded.
 A. 35% polyester & 65% cotton. Used for producing flap discs.
 B. 80% polyester & 20% cotton. Used for producing endless belt.

Application Most general belt and disc applications, including grinding and finishing of steel and non-ferrous metals to remove imperfections, burrs, and casting flashes. Rough sanding, stock removal medium and fine finishing of wood and belt sanders, pad sanders, backstand and finisher machinists and disc sanders.

Features Widely be used in machineries.

Grits 24-36-40-50-60-80-100-120-150-180-220-280-320-400-500-600

Jumbo Roll Width 1.4m

Sheets Any size as customer's requirements.

• 氧化铝砂布

材料：氧化铝磨料，密植砂，X级布，树脂胶结合剂。

A. 35%涂，65%棉布，用于生产平面砂布轮。

B. 80%涂，20%棉布，用于生产环形砂带。

用途：可用来加工砂带或平面砂布轮。可用于钢铁的打磨或抛光，去除瑕疵和金属毛边。

在木材及皮革工业如皮靴和鞋业领域，进行中等程度和较好程度的粗磨与全方位修整。

还可用于宽砂带磨砂机，打砂器等机器配套使用进行除锈除漆。

特点：机械使用，用途广泛。

尺寸：可根据客户要求提供各种尺寸。

Jweight flexible cloth(JB-5)

Industry

• Art no.115.01



Material Aluminium oxide abrasives, J weight cloth, close-coated, double resin bonded.

115.01-A Hand use. For wood.

115.01-B Can be used both by hand and machine. For wood & metal.

115.01-C Machine use. For wood.

115.01-D Machine use. For metal.

Application High quality flexible product for wood working and metal finishing means. Multi-purpose abrasive for use on mild steels, brass, copper, as well as hard and soft woods.

Features Durable grain and flexible backing give exceptional cost effective performance.

Grits 40-50-60-80-100-120-150-180-220-280-320-400-500-600

Jumbo Roll Width 1.4m

Sheets 180x280mm, 230x280mm

Rolls Any size as customer's requirements.

• J级柔软氧化铝砂布 (JB-5)

材料：氧化铝磨料，J级柔软布，密植砂，全树脂胶结合剂。

115.01-A 手用。用于打磨木材。

115.01-B 既可手用也可机用。用于打磨木材及金属。

115.01-C 机用。打磨木材。

115.01-D 机用。打磨金属。

用途：可用于生铁、铜及铜产品的除锈、打磨及抛光，以及硬杂木和软木的初级和二次打磨。

特点：强韧性与卓越的柔软性赋予了本产品高超的打磨效率。既省力又省时，打磨效果好。

砂布卷规格：可根据客户要求提供各种规格尺寸。



Silicon carbide abrasive cloth

Industry

● Art no.115.02



Material	Black Silicon carbide, X weight cloth, double resin bonded.	
Application	Most general belt applications rough sanding of wood.	
Features	Perfect work surface, long service life.	
Grits	24-36-40-50-60-80-100-120-150-180-220-280-320-400-500-600	
Rolls	1.4m	Sheets 180x280mm, 230x280mm
Jumbo Roll Width	Any size as customer's requirements.	



材料：碳化硅磨料，X级布，树脂胶结合剂。
 用途：广泛应用于木器的粗打磨。
 特点：磨削效果好，产品寿命长。
 砂布卷规格：可根据客户要求提供各种规格尺寸。

Zirconia oxide abrasive cloth roll

Industry

● Art no.115.03



Material	Zirconia oxide abrasives, XY weight cloth, double resin bonded.	
Application	Can be adapted to make flap discs and endless belts. Excellent in grinding stainless steel, heat-resist steels and etc.	
Features	Quality same as European product.	
Grits	36-40-50-60-80-100-120	
Rolls	1.65x100m	



● 锆钢玉砂布卷

材料：锆钢玉磨料，XY级布，全树脂胶结合剂。
 用途：可用于生产平面砂布轮与环形砂带，极其适用于打磨不锈钢，耐热钢等。
 特点：品质等同于欧洲同类产品。

Ceramic aluminium oxide cloth roll

Industry

● Art no.115.04



Material	Ceramic aluminium oxide, Y weight cloth, double resin bonded.	
Application	Can be adapted to make flap discs and endless belts. Excellent function to grind stainless steel, heat-resist steels and etc.	
Features	Quality same as European product.	
Grits	24-36-40-50-60-80-100-120	
Rolls	1.65x100m	



● 陶瓷刚玉砂布卷

材料：陶瓷刚玉磨料，Y级布，全树脂胶结合剂。
 用途：可用于生产平面砂布轮与环形砂带，极其适用于打磨不锈钢，耐热钢等。
 特点：品质等同于欧洲同类产品。



Endless belts Industry

• Art no.115.10



Material	Aluminium oxide, Zirconium oxide or Ceramic aluminium oxide abrasives.
Application	High speed sanding and finishing flat surfaces on wood, plastic, fiberglass and stainless steel.
Features	Highly resistant product designed for portable or nonportable belt sanders.
Joint	Lap joint, Butt joint and S joint.
Size	Any other sizes as customer's requirement.

- 环形砂带
材料：氧化铝，锆刚玉，陶瓷刚玉磨料。
用途：快速打磨和抛光木材，塑料，玻璃及不锈钢表面。
特点：可用于携带式或不可携带式砂带机、磨砂机。
接口：搭接、平接（带接）、S接口
尺寸：可根据客户要求提供各种尺寸。

Flap discs Industry

• Art no.116.00



Material	Aluminium oxide, Zirconium oxide, Ceramic aluminium oxide or Black silicon carbide abrasives. Fiber or plastic body. Flat or depressed center profile.
Application	Removing materials, edges, chamferings, burrs rust, trimming of weld joints, surface cleaning and finishing.
Features	Powerful and quick sharpening, preventing workpieces from being burnt. High grinding efficiency, good safety in use and long service life.
Discs	Dia.50mm, Dia.75mm, Dia.100mm, Dia.115mm, Dia.125mm, Dia.150mm, Dia. 180mm Grit range 24-120

- 平面砂布轮
材料：氧化铝，锆刚玉，陶瓷刚玉，碳化硅磨料。网基或塑料基体。平型或跋型。
用途：去除材料毛边，毛刺，除锈，焊接修整和表面清洁。
特点：强效快速磨削，不会烧伤工件。高磨削率，操作安全，使用寿命长。

Fibre discs Industry

• Art no.117.00



Material	Aluminium oxide, Zirconia oxide abrasive Ceramic aluminium oxide or Black silicon carbide abrasives. Fibre paper backing.
Application	Excellent for removing paints on wood, metal and stainless steel, as well as weld trimmings.
Features	High strength back, high quality and performance abrasive materials, owns good smoothness and safety, high initial cutting force and long service life.
Grits	16-24-36-40-50-60-80-100-120-150-180-220-240-280-320-360-400
Discs	Dia.100mm, Dia.115mm, Dia.125mm, Dia.150mm, Dia. 180mm, Dia.230mm

- 钢纸片
材料：氧化铝，锆刚玉，陶瓷刚玉，碳化硅磨料。钢纸基体。
用途：木器，铁器及不锈钢的除锈除漆，以及焊接后表面的平滑打磨。
特点：高强度背基，高品质磨料，安全性能高。初始磨削力高，使用寿命长。



Sanding sponges

Industry



● Art no.118.00

Material	Aluminium oxide or Black silicon carbide abrasive, closed coated. Depending on different sponges, four types: Soft sponge, Medium sponge, Hard sponge, EVA.
Application	For sanding curved, contoured or flat surfaces of wood, metal, paint, plastic, ceramics and drywall.
Features	Flexible, durable, can sand into areas unreachable by sand paper sheets. Washable, various sizes and grit combinations.
Grits	36-40-50-60-80-100-120-150-180-220-320-400
Size	100x70x25mm, 125x100x12mm, 120x100x12mm, 120x90x25mm, 100x65x25mm, 140x115x5mm



● 海绵磨块

材料：氧化铝或碳化硅磨料，根据海绵不同，分为四种品质：低密，中密，高密，EVA
 用途：可用于打磨木材，金属，漆面，塑料制品，陶瓷制品和墙面的拐角，不平面和平整表面。
 特点：柔软，耐用，可以打磨到砂纸打磨不到的区域。可清洗，有各种不同尺寸与粒度的组合。

Non-woven abrasive

Industry



● Art no.119.00

Material	Aluminium oxide or Black silicon carbide abrasive material and strong nylon.
Application	An ideal replacement for steel wool for heavy-duty cleaning and preparation of metal surfaces and bases for painting,
Features	Flexible. Washable and reusable.
Size	150x230mm, 225x275mm, 75mm, 125mm, 150mm As the buyers' options



● 无纺布

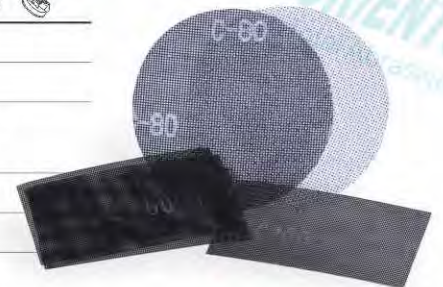
材料：氧化铝或碳化硅磨料和高强度尼龙布。
 用途：钢丝羊毛轮的理想替代品，可用于强力清洁和金属表面及喷漆表面的打磨。
 特点：柔软性好，可清洗且重复使用。
 尺寸：根据客户需要，提供各种规格。

Sanding screen

Industry

● Art no.122.00

Material	Aluminium oxide & Silicon carbide, fiberglass backing,
Application	For sanding drywall joints and patching compound to fine finish.
Features	High grinding efficiency, fine functioning in chip removal, excellent water tolerance and long service life.
Grits	36-40-50-60-80-100-120-150-180-240-320-400-600
Size	93x230mm, 115x280mm



● 网格砂布

材料：氧化铝或碳化硅磨料，基体玻璃纤维。
 用途：双面植砂，专用于干板、墙体粉刷前打磨处理，以及各种金属表面除漆、研磨、抛光处理。
 特点：磨削效率高，排屑功能好，耐水性极佳，使用寿命长。



FLAP WHEELS ON SHAFT

Flap wheels on shaft

Industry

• Art no.120.00

Material Aluminium oxide cloth, resin over resin.

Application For internal and external finishing of pipework, small components and intricate surfaces.

Features Different sizes and grits for choosing.

Grits 40-50-60-80-100-120-150-180-240-320

• 带柄页轮

材料:氧化铝砂布, 树脂胶。

用途: 贴管道内部, 外部, 小零部件等复杂构造的表面打磨。

特点: 有多种尺寸与粒度可供选择。

DIAMETER x HEIGHT x SHANK 直径x高度x柄径	MAX SPEED 最高转速(转/分)	DIAMETER x HEIGHT x SHANK 直径x高度x柄径	MAX SPEED 最高转速(转/分)
mm	Rounds/Minute	mm	Rounds/Minute
30x10x3	25500	60x20x6	12700
30x10x6	25500	60x30x6	12700
30x15x6	25500	60x40x6	12700
40x10x6	19100	60x50x6	12700
40x15x6	19100	80x15x6	9600
40x20x6	19100	80x20x6	9600
50x10x6	15300	80x30x6	9600
50x15x6	15300	80x40x6	9600
50x20x6	15300	80x50x6	9600



Flap wheel with bore

Industry

• Art no.121.00

Material Aluminium oxide cloth, resin over resin.

Application Available in wide range of sizes and grits are a practical tool for any surface finishing operation.

Features Suitable for portable machines and stationary grinders for mass production. Different sizes and grits for choose.

• 卡盘页轮

材料: 氧化铝砂布, 树脂胶。

用途: 实用型打磨工具, 可对多种表面进行打磨。

特点: 特别适用于可携式机器与固定不动的研磨机器, 有多种尺寸与粒度可供选择。

DIAMETER x WIDTH 直径x宽度	MAX SPEED 最高转速(转/分)	DIAMETER x WIDTH 直径x宽度	MAX SPEED 最高转速(转/分)
mm	Rounds/Minute	mm	Rounds/Minute
100x30	9500	200x30	4800
100x50	9500	200x50	4800
140x25	6800	250x25	3800
140x30	6800	250x30	3800
140x50	6800	250x50	3800
165x25	5800	300x30	3200
165x30	5800	300x50	3200
165x50	5800	350x30	2700
200x25	4800	350x50	2700





Superflex

Industry

- Art no.123.00



Material	Black silicon carbide or aluminium oxide, fibreglass backing, double resin binder.
Application	For operation on granites.
Features	Fine functioning in chip removal and fast speed in heat dissipation.
Size	16-24-36-40-50-60-80-100-120 Dia.115mm, Dia.125mm, Dia.150mm, Dia.180mm, Dia.230mm



- 开槽砂盘
材料：碳化硅或氧化铝磨料，钢纸基体，树脂胶结合剂。
用途：花岗岩等石材打磨
特点：排屑好，散热快。

Sanding sponge paper

Industry

- Art no.124.00



Material	Aluminium Oxide and Zirconium Oxide, Resin over resin, Semi-open.
Application	Used when feathering out, removing overspray in a blending zone. For spot repairs. Suitable for both dry and wet sanding. The coarse grits are suitable for sanding putty. The fine grits are suitable for primed or lacquered sanding surfaces.
Features	The soft and flexible sanding sponge paper has been developed for sanding profiled surfaces and irregular, difficult-to-reach details by hand. It is especially useful in the automotive industry and the car repair branch. The foam base applies pressure evenly, which reduces the risk of sanding through the surface. The special sterate coating prevents clogging.
Grit Range	80-800
Size	115mm x25m



- 海绵砂纸
材料：氧化铝和氧化锆，树脂胶，半疏植砂。
用途：适用于做润饰处理，去除多余的喷涂物。
用于汽车点补。适用于干磨或者是湿磨。
粗粒度产品适合打磨原子灰。
细粒度产品适合打磨漆面。
特点：柔软的海绵砂纸是用来手工打磨轮廓面以及不规则的难以触及的地方。
特别适用于汽车生产领域和汽车修补行业。
它的海绵背基可以使压力分布均匀从而减少打磨中产生的风险。
特殊的硬脂酸盐涂层可以减少灰尘的堵塞。

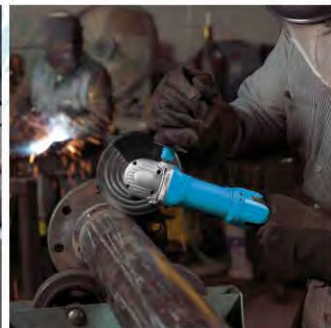


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**CUTTING/
GRINDING
WHEEL**



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● METAL



● STAINLESS STEEL



● STONE

Working Angle

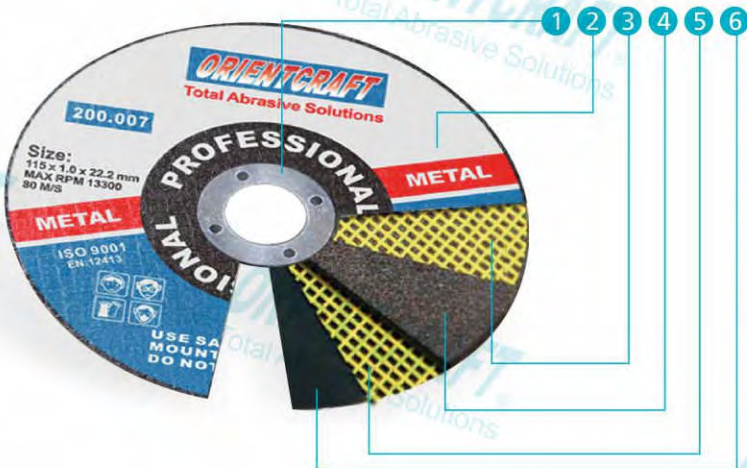
- The only permitted angle for cutting wheels is 90° to the material (Type 41-flat).



- Type 42-depressed centered.



- Type 27 grinding ideal angle varies from 15° to 30°.



- | | | |
|-----|-------------------------|----------|
| 1 | Bore Ring | 孔环 |
| 2 | Label | 商标 |
| 3 5 | Reinforcement | 树脂纤维网 |
| 4 | Abrasive Grain | 磨料 |
| 6 | Black paper / Non-woven | 黑纸 / 无纺布 |



Carton (纸箱)



CUT-OFF WHEELS



Safety hints for using cut-off wheel

- Be stored in dry environment to keep from moisture;
- Be gentle while fetching or putting down to avoid falling off or being hurt;
- Check the rated revolution and make sure not exceed the maximum operating rate;
- Shut off the power or compress the air while installing the abrasion wheel;
- Do not take down the protective cover of the grinding equipment while grinding;
- Keep the job site in clean environment and in good order, to protect workman from being tripped by electric wires or gas pipes;
- Fix the workpieces to be grinded, to prevent them from sliding and hurting workman;
- Do not twist the flange too tight while installing;
- Spin without grinding anything for 30 seconds after start the equipment to check if there is any abnormal condition;
- Wear earphone, mouth-muffle and safety glasses, and it is strictly forbidden to handle and grind the workpiece on the side of the cutting disc.

切割片使用安全提示

- 砂轮应存放在干燥的环境下，防止受潮。
- 运输搬运砂轮做到轻拿轻放，避免跌落，损伤砂轮。
- 检查打磨机的额定转速，不能超过砂轮规定的最大工作速度。
- 安装砂轮时，必须切断电源或者压缩空气。
- 不能拆掉打磨机的防护罩进行打磨。
- 保持工作现场环境整洁有序，防止工人被电线或者输气管绊倒。
- 固定被打磨的工件，防止工件滑动造成操作工人受伤。
- 安装砂轮时不要把法兰拧得过紧。
- 开机后，先空转30秒，检查有无异常。
- 佩戴耳塞，口罩和安全眼镜，严禁拿工件在切割片的侧面进行打磨。

Common problem and solution for cut-off wheel



Possible causes

- The cutting wheel consumption fast
The hardness level of wheel is low.
The grinding pressure is too huge.
- The inner bores of cutting disc craze
The cutting disc gets stuck in the workpiece.

The cutting disc is used to grind.
The pressure of side direction is too huge.
The diameter of inner side and outer side is inconsistent.



Solution

- Select and adopt the models with high hardness level
Decrease the grinding pressure
- Move forward and backward evenly , and exert pressure along the diametrical direction.
Use the grinding disc in grinding process.
Avoid to exert pressure in side direction.
Apply the flange plate with the same diameter in inner side and outer side.



Common problem and solution for cut-off wheel



Possible causes

- The edge crazes while the abrasion wheel is cutting

The diameter of the flange plate is too small.

The loading pressure of the flange is so huge that the flange edge of abrasion wheel deforms.

It is used with improper force while cutting .

The diameter of the flange plate is too small.



Solution

Replace the flange plate with large diameter and generally the diameter of flange plate should be required to reach 1/3 of that of the abrasion wheel.

Adjust the pressure of the flange and abrasion wheel to a reasonable level.

Decrease the load while cutting and reduce the pressure in side direction.

Replace the flange plate with large diameter and generally the diameter of flange plate should be required to reach 1/3 of that of the abrasion wheel.

- The fracture of workpieces is burnt severely

The hardness level of abrasion wheel is over high.

The work rate of the equipment is low.

The belt of the cutting machine is loose.

The hardness level of abrasion wheel is over high.

Adopt the abrasion wheel of low hardness level and high efficiency.

Replace it with high work rate .

Adjust the tightness of the belt .

Adopt the abrasion wheel of low hardness level and high efficiency.

切割片常见问题及解决办法



可能原因

- 砂轮消耗快

砂轮硬度级别软
打磨压力太大

- 切割片内孔开裂

切割片卡在工件里
切割片被用来打磨
侧向压力太大
内侧和外侧法兰盘直径不一致

- 砂轮切割时沿法兰边缘开裂

法兰盘直径偏小

法兰装载压力过大，造成砂轮沿法兰边缘变形
切割时用力不当

- 工件断口烧伤严重

砂轮硬度过硬
机器功率偏低
切割机电带松弛，砂轮转速降低



解决方法

选用硬度级别高的型号
减小打磨压力，让砂轮自然打磨

切割时前后均匀移动，沿直径方向施加压力
用打磨片来完成打磨工序
避免施加侧向压力
在内侧和外侧使用同样直径的法兰盘

可更换更大直径法兰盘，一般要求法兰盘直径应至少达到砂轮直径1/3

合理调整法兰与砂轮之间压力
适当减小切割时的负荷，并减少其侧向压力

采用低硬度、高效率砂轮
换更大功率机器
调整机器皮带松紧程度



Type 41 Fibreglass reinforced flat Cut-off Wheel

Industry

● Art no.200.00

Operation symbol

The products of this series are suitable for cutting and fluting stainless steel tubes, steel plates, walled tubes.

Key points for best results

Hold your right angle grinder at 90° for cutting or fluting.

Run the cut-off wheel according to the highest possible speed marked on the wheel.

Choose the abrasive grain as follow:

- a) A—for general metal
- b) ZA or WA—for stainless steel
- c) C or GC—for non metal, stone etc.

Features:

Made of special sharp abrasive material
 Owing long service life and high performance
 High security and universal application

型号41 增强树脂切割片（平型）

操作说明

本系列产品适应于金属管道、钢板、壁板等的切割与开槽。

最好研磨效果的角度选择

请与水平成90度切割。

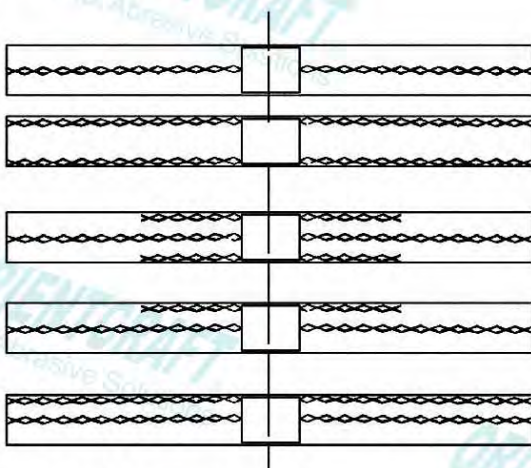
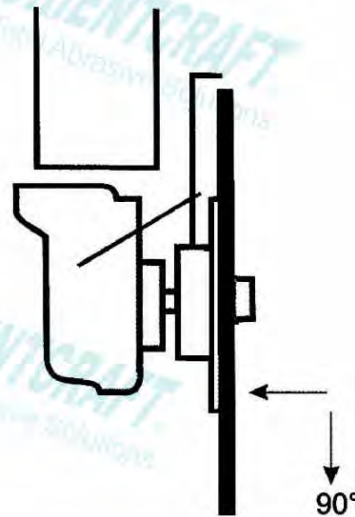
请按照切割片上标注的最大转速范围内操作。

请按照要求选择研磨材料

- a) 氧化铝—用于一般性钢铁
- b) 锆刚玉或白刚玉--用于不锈钢
- c) 碳化硅或绿碳—用于非金属类。石材等

产品特点:

特别锋利的磨料
 使用寿命长，性价比优越
 安全性高，通用性强



Symbol of Construction

安全网结构图





CUTTING WHEELS

Size(mm) (DiaxDepthxHole) 规格(mm) (外径x厚度x孔径)	Max Speed Rounds/Minute 最高转速(转/分)	Application 适用研磨对象		
		Metal 金属	Stone 石材	Stainless steel 不锈钢
★100x1.0/1.2x16	15300	Art no.200.001	Art no.200.101	Art no.200.201
100x1.6x16	15300	Art no.200.002	Art no.200.102	Art no.200.202
100x2.0x16	15300	Art no.200.003	Art no.200.103	Art no.200.203
100x2.5x16	15300	Art no.200.004	Art no.200.104	Art no.200.204
100x3.0x16	15300	Art no.200.005	Art no.200.105	Art no.200.205
115x0.8x22.23	13300	Art no.200.006	Art no.200.106	Art no.200.206
115x1.0x22.23	13300	Art no.200.007	Art no.200.107	Art no.200.207
115x1.6x22.23	13300	Art no.200.008	Art no.200.108	Art no.200.208
115x2.0x22.23	13300	Art no.200.009	Art no.200.109	Art no.200.209
115x2.5x22.23	13300	Art no.200.010	Art no.200.110	Art no.200.210
115x3.0x22.23	13300	Art no.200.011	Art no.200.111	Art no.200.211
125x0.8x22.23	12250	Art no.200.012	Art no.200.112	Art no.200.212
125x1.0x22.23	12250	Art no.200.013	Art no.200.113	Art no.200.213
125x1.6x22.23	12250	Art no.200.014	Art no.200.114	Art no.200.214
125x2.0x22.23	12250	Art no.200.015	Art no.200.115	Art no.200.215
125x2.5x22.23	12250	Art no.200.016	Art no.200.116	Art no.200.216
125x3.0x22.23	12250	Art no.200.017	Art no.200.117	Art no.200.217
150x1.6x22.23	10200	Art no.200.019	Art no.200.119	Art no.200.219
150x2.0x22.23	10200	Art no.200.020	Art no.200.120	Art no.200.220
150x2.5x22.23	10200	Art no.200.021	Art no.200.121	Art no.200.221
150x3.0x22.23	10200	Art no.200.022	Art no.200.122	Art no.200.222
180x1.6x22.23	8500	Art no.200.024	Art no.200.124	Art no.200.224
180x1.8x22.23	8500	Art no.200.025	Art no.200.125	Art no.200.225
180x2.0x22.23	8500	Art no.200.026	Art no.200.126	Art no.200.226
180x2.5x22.23	8500	Art no.200.027	Art no.200.127	Art no.200.227
180x3.0x22.23	8500	Art no.200.028	Art no.200.128	Art no.200.228
230x1.8x22.23	6650	Art no.200.030	Art no.200.130	Art no.200.230
230x2.0x22.23	6650	Art no.200.031	Art no.200.131	Art no.200.231
230x2.5x22.23	6650	Art no.200.032	Art no.200.132	Art no.200.232
230x3.0x22.23	6650	Art no.200.033	Art no.200.133	Art no.200.233
300x3.0x25.4	5100	Art no.200.034	Art no.200.134	Art no.200.234
★350x3.0x25.4	4400	Art no.200.035	Art no.200.135	Art no.200.235
400x3.0x25.4	3850	Art no.200.036	Art no.200.136	Art no.200.236
300x3.5x25.4	5100	Art no.200.037	Art no.200.137	Art no.200.237
350x3.5x25.4	4400	Art no.200.038	Art no.200.138	Art no.200.238
★400x3.5x25.4	3850	Art no.200.039	Art no.200.139	Art no.200.239
300x4.0x25.4	5100	Art no.200.040	Art no.200.140	Art no.200.240
350x4.0x25.4	4400	Art no.200.041	Art no.200.141	Art no.200.241
★400x4.0x25.4	3850	Art no.200.042	Art no.200.142	Art no.200.242
300x3.0x30	5100	Art no.200.043	Art no.200.143	Art no.200.243
350x3.0x32	4400	Art no.200.044	Art no.200.144	Art no.200.244
400x3.0x32	3850	Art no.200.045	Art no.200.145	Art no.200.245
300x3.5x32	5100	Art no.200.046	Art no.200.146	Art no.200.246
350x3.5x32	4400	Art no.200.047	Art no.200.147	Art no.200.247
400x3.5x32	3850	Art no.200.048	Art no.200.148	Art no.200.248
300x4.0x32	5100	Art no.200.049	Art no.200.149	Art no.200.249
350x4.0x32	4400	Art no.200.050	Art no.200.150	Art no.200.250
400x4.0x32	3850	Art no.200.051	Art no.200.151	Art no.200.251

★Popular size in China market 中国市场热销规格



Type 42 Fibreglass Reinforced Depressed Center Cutting Wheels Industry

● Art no.201.00

The products of this series are suitable for grinding welding points, welding line and grinding surface of common metals, stainless steels, non-metals, non-ferrous metals, etc.

Key points for best results

Hold your right angle grinder at 90° with notcher.
Run the grinder according to the highest possible speed marked on the wheel.
Higher power and speed of the grinder, higher efficiency.

Choose the abrasive grain as follow:

- a) A—for general metal
- b) ZA or WA—for stainless steel
- c) C or GC—for non metal, stone etc.

型号42 增强树脂切割片（跋型）

本系列产品用于对打磨焊点，焊缝以及普通金属、不锈钢、非金属和非磁性铸铁等表面打磨。

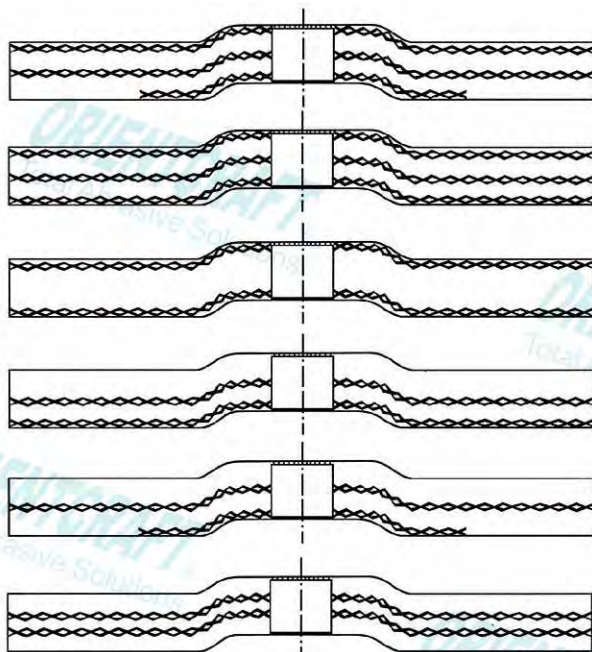
请注意一下要点以达到研磨最大效率

请与切屑器成90度切割

请按照切割片上标注的最大转速范围内操作，研磨器的能力越强，转速越快，效率越高。

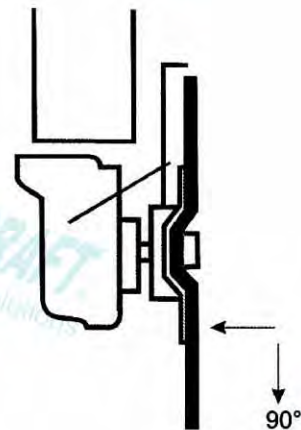
请按照要求选择研磨材料

- a) 氧化铝—用于普通金属
- b) 锆刚玉或白刚玉--用于不锈钢
- c) 碳化硅或绿碳—用于非金属类、石材等



Symbol of Construction

安全网结构图





CUTTING WHEELS

Size(mm) (DiaxDepthxHole) 规格(mm) (外径x厚度x孔径)	Max Speed Rounds/Minute 最高转速(转/分)	Application 适用研磨对象		
		Metal 金属	Stone 石材	Stainless steel 不锈钢
100x1.6x16	15300	Art no.201.000	Art no.201.100	Art no.201.200
100x2.0x16	15300	Art no.201.001	Art no.201.101	Art no.201.201
★ 100x2.5x16	15300	Art no.201.002	Art no.201.102	Art no.201.202
100x3.0x16	15300	Art no.201.003	Art no.201.103	Art no.201.203
100x3.5x16	15300	Art no.201.004	Art no.201.104	Art no.201.204
115x1.6x22.23	13300	Art no.201.005	Art no.201.105	Art no.201.205
115x2.0x22.23	13300	Art no.201.006	Art no.201.106	Art no.201.206
115x2.5x22.23	13300	Art no.201.007	Art no.201.107	Art no.201.207
115x3.0x22.23	13300	Art no.201.008	Art no.201.108	Art no.201.208
125x1.6x22.23	12250	Art no.201.009	Art no.201.109	Art no.201.209
125x2.0x22.23	12250	Art no.201.010	Art no.201.110	Art no.201.210
125x2.5x22.23	12250	Art no.201.011	Art no.201.111	Art no.201.211
★ 125x3.0x22.23	12250	Art no.201.012	Art no.201.112	Art no.201.212
150x1.6x22.23	10200	Art no.201.013	Art no.201.113	Art no.201.213
150x2.0x22.23	10200	Art no.201.014	Art no.201.114	Art no.201.214
150x2.5x22.23	10200	Art no.201.015	Art no.201.115	Art no.201.215
★ 150x3.0x22.23	10200	Art no.201.016	Art no.201.116	Art no.201.216
180x1.6x22.23	8500	Art no.201.017	Art no.201.117	Art no.201.217
180x2.0x22.23	8500	Art no.201.018	Art no.201.118	Art no.201.218
180x2.5x22.23	8500	Art no.201.019	Art no.201.119	Art no.201.219
★ 180x3.0x22.23	8500	Art no.201.020	Art no.201.120	Art no.201.220
230x1.8x22.23	6650	Art no.201.021	Art no.201.121	Art no.201.221
230x2.0x22.23	6650	Art no.201.022	Art no.201.122	Art no.201.222
230x2.5x22.23	6650	Art no.201.023	Art no.201.123	Art no.201.223
230x3.0x22.23	6650	Art no.201.024	Art no.201.124	Art no.201.224
300x3.0x25.4	5100	Art no.201.025	Art no.201.125	Art no.201.225
350x3.0x25.4	4400	Art no.201.026	Art no.201.126	Art no.201.226
400x3.0x25.4	3850	Art no.201.027	Art no.201.127	Art no.201.227
300x3.5x25.4	5100	Art no.201.028	Art no.201.128	Art no.201.228
350x3.5x25.4	4400	Art no.201.029	Art no.201.129	Art no.201.229
400x3.5x25.4	3850	Art no.201.030	Art no.201.130	Art no.201.230
300x4.0x25.4	5100	Art no.201.031	Art no.201.131	Art no.201.231
350x4.0x25.4	4400	Art no.201.032	Art no.201.132	Art no.201.232
400x4.0x25.4	3850	Art no.201.033	Art no.201.133	Art no.201.233
300x3.0x30	5100	Art no.201.034	Art no.201.134	Art no.201.234
350x3.0x32	4400	Art no.201.035	Art no.201.135	Art no.201.235
400x3.0x32	3850	Art no.201.036	Art no.201.136	Art no.201.236
300x3.5x32	5100	Art no.201.037	Art no.201.137	Art no.201.237
350x3.5x32	4400	Art no.201.038	Art no.201.138	Art no.201.238
400x3.5x32	3850	Art no.201.039	Art no.201.139	Art no.201.239
300x4.0x32	5100	Art no.201.040	Art no.201.140	Art no.201.240
350x4.0x32	4400	Art no.201.041	Art no.201.141	Art no.201.241
400x4.0x32	3850	Art no.201.042	Art no.201.142	Art no.201.242

★ Popular size in China market 中国市场热销规格



Type 27 Fibreglass Reinforced Depressed Center Grinding Wheels Industry

● Art no.202.00

Size(mm) (DiaxDepthxHole) 规格(mm) (外径x厚度x孔径)	Max Speed Rounds/Minute 最高转速(转/分)	Application 适用研磨对象		
		Metal 金属	Stone 石材	Stainless steel 不锈钢
★ 100x3.0x16	15300	Art no.202.000	Art no.202.100	Art no.202.200
★ 100x4.0x16	15300	Art no.202.001	Art no.202.101	Art no.202.201
★ 100x6.0x16	15300	Art no.202.003	Art no.202.103	Art no.202.203
100x7.0x16	15300	Art no.202.004	Art no.202.104	Art no.202.204
115x3.0x22.23	13300	Art no.202.006	Art no.202.106	Art no.202.206
115x4.0x22.23	13300	Art no.202.007	Art no.202.107	Art no.202.207
115x6.0x22.23	13300	Art no.202.009	Art no.202.109	Art no.202.209
115x7.0x22.23	13300	Art no.202.010	Art no.202.110	Art no.202.210
125x3.0x22.23	12250	Art no.202.012	Art no.202.112	Art no.202.212
125x4.0x22.23	12250	Art no.202.013	Art no.202.113	Art no.202.213
★ 125x6.0x22.23	12250	Art no.202.015	Art no.202.115	Art no.202.215
125x7.0x22.23	12250	Art no.202.016	Art no.202.116	Art no.202.216
150x3.0x22.23	10200	Art no.202.018	Art no.202.118	Art no.202.218
★ 150x6.0x22.23	10200	Art no.202.021	Art no.202.121	Art no.202.221
180x3.0x22.23	8500	Art no.202.024	Art no.202.124	Art no.202.224
★ 180x6.0x22.23	8500	Art no.202.027	Art no.202.127	Art no.202.227
180x7.0x22.23	8500	Art no.202.028	Art no.202.128	Art no.202.228
180x8.0x22.23	8500	Art no.202.029	Art no.202.129	Art no.202.229
230x3.0x22.23	6650	Art no.202.030	Art no.202.130	Art no.202.230
230x6.0x22.23	6650	Art no.202.033	Art no.202.133	Art no.202.233
230x7.0x22.23	6650	Art no.202.034	Art no.202.134	Art no.202.234

★ Popular size in China market 中国市场热销规格

Application

Used for grinding and polishing soldered dots, weld joints and the surface of common metals, stainless steel, nonmetal and nonmagnetic cast iron. Apply to steel structure, construction, casting, etc

Choose the abrasive grain as follow:

- a)A—for general metal
- b)ZA or WA—for stainless steel
- c)C or GC—for non metal, stone etc.

Features:

Sharp, with long service life and superior cost performance.

Key points for best results

Hold your right angle grinder at 30° with notcher.
Run the grinder according to the highest possible speed marked on the wheel.
Higher power and speed of the grinder, higher efficiency.

型号27 增强树脂磨片（跋型）

用途

本系列产品用于对打磨焊点，焊缝以及普通金属、不锈钢、非金属和非磁性铸铁等表面打磨。应用于钢结构、建筑、铸造等行业。

请按照要求选择研磨材料

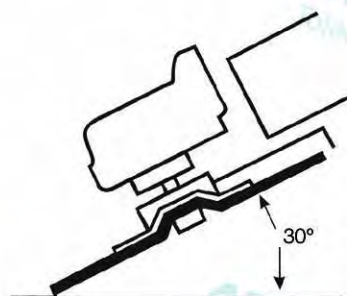
- a)氧化铝—用于普通金属
- b)锆刚玉或白刚玉—用于不锈钢
- c)碳化硅或绿碳—用于非金属类、石材等

特点:

锋利，使用寿命长，性价比优越

请注意一下要点以达到研磨最大效率:

锋利，使用寿命长，性价比优越





Extended +30% Performance

Industry

- Art no.200.S30



Application	Stainless steel & Metal.
Extremely Powerful	30% higher efficiency
Extremely Economical	Minimum costs per cut
Size(mm)	105x1.2x16, 115x1.2 / 1.6x22.23, 125x1.2 / 1.6x22.23,
Dia X Depth X Hole	150x1.6x22.23, 180x1.6x22.23, 230x1.6 / 1.9x22.23



- 高效30%
适用研磨对象：不锈钢 & 金属均适用。
功能强大：高效30%。
经济实惠：消减成本到最低。

Multiuise

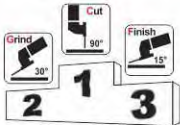
Industry

- Art no.200.CGF



Features	It combines three operations in one product-Cutting, Grinding and Finishing. Run the grinding according to the highest possible speed marked on the wheel. Higher power and speed of the grinder, higher efficiency. Made of special sharp abrasive materials. Long service life. High security and universal application.
Size(mm)	(Dia x Depth x Hole) 100x2.2x16, 115x2.2x22.23, 125x2.5x22.23

- 多功能
它结合了三个操作于一体的单独产品----切割、研磨和抛光。
请按照切割片上标注的最大转速范围内操作，研磨器的能力越强，转速越快，效率越高。
磨料特别锋利，使用寿命长，安全性高，通用性强。



MULTICORTE

Industry

- Art no.200.511



Application	Metal, Stainless steel, Aluminium, Stone, PVC, Tiles.
Extremely Powerful	Multicore
Extremely Economical	Minimum costs per cut
Size(mm)	(Dia x Depth x Hole) 115x1.0x22.23, 125x1.0x22.23

- 多功能
适用研磨对象：金属、不锈钢、铝、石材、PVC和陶瓷(瓷砖)。
功能强大：多功能。
经济实惠：消减成本到最低。





MULTIUSE



WARRIOR

Industry

Extra - thin disc
Incomparable Durability



- Features**
- High speed cutting
 - Lower heat output
 - Incomparable durability
 - Less wastage of raw material
 - Easily control and comfortable cut
 - Excellent sharpness and availability
 - Reduce the consumer of the energy
 - Excel in grain retention and fray resistance

Size(mm) 115x1.0 / 1.2 / 1.6x22.23, 125x1.0 / 1.2 / 1.6x22.23,
Dia x Depth x Hole 180x1.6x22.23, 230x1.8x22.23

- 超薄切片 --- 无与伦比的耐用性
- 高速切割
- 降低热量输出
- 无与伦比的耐用性
- 减少原材料的浪费
- 轻松控制和舒适切割
- 出色的清晰度和可用性
- 减少能源消耗
- 高强度的颗粒保留和抗磨损性



EXCALIBUR

Industry

Features Permanently sharp, when high-Performance is required.
 Self-sharpening cutting and grinding tools for longer lifetime in the toughest conditions,



Size(mm) (Dia x Depth x Hole) 105x1.2x16, 115x1.0x22.23, 125x1.0x22.23

- 当需要高性能时，永久锋利。
- 自锐磨削切削和磨削刀具，在最恶劣的条件下使用寿命更长，

Package



MONKEY KING

Industry

Features

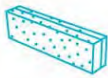
- Shorter working times thanks to a high stock removal performance
- Less physical effort through permanently sharp cutting edges
- Longer lifetime through an ideally matched bond
- Shorter set-up time through a longer lifetime



Size(mm) (Dia x Depth x Hole) 105x1.2x16, 115x1.0x22.23, 125x1.0x22.23

- 工作时间更省时！
归功于高切削性能
- 体力劳动更省力！
永久锋利的切削刀刃
- 寿命更长！
理想的粘合剂
- 安装更便捷！
更长的使用寿命





SHARPENING STONE



碗型



杯型




碗型

Black silicon carbide grinding wheel

Industry

● Art no.203.00

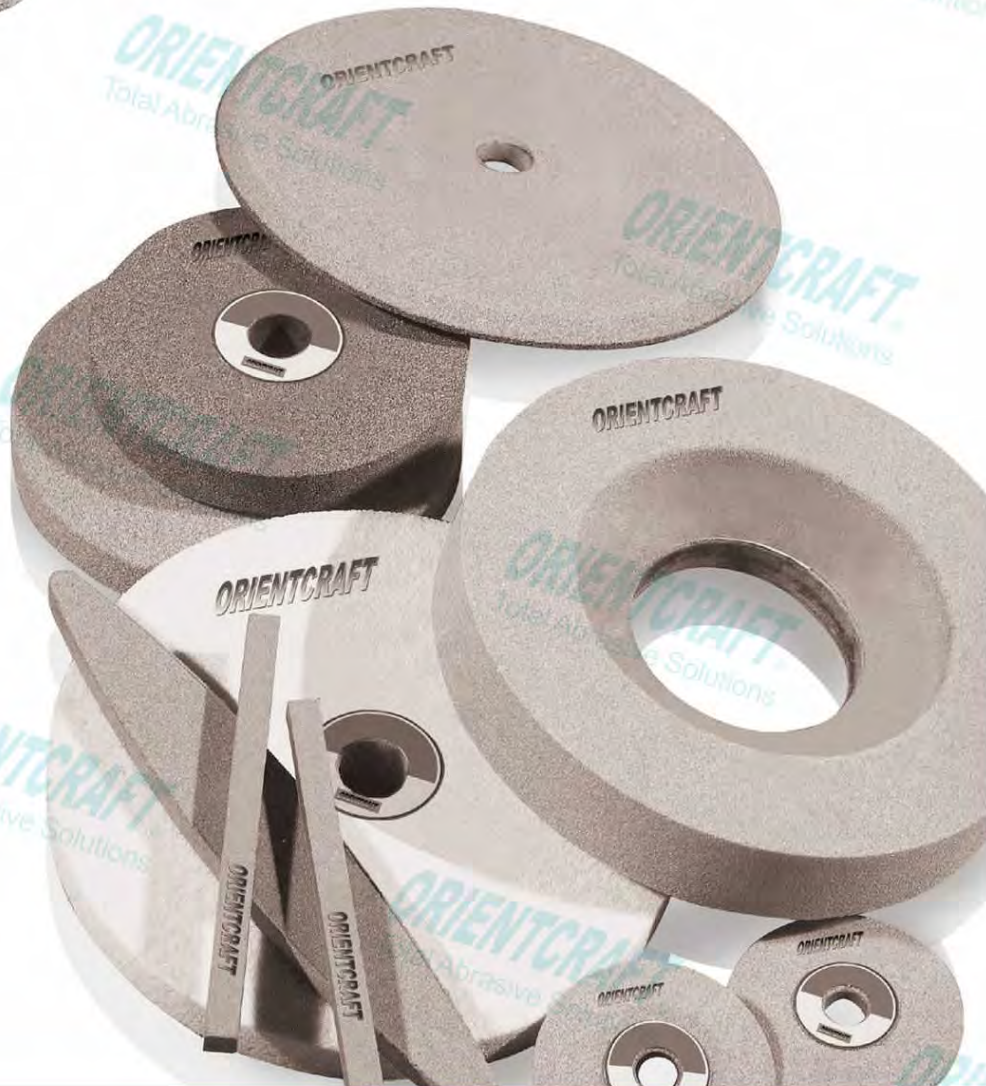


Size	100x50x14mm / 125x50x14mm		
Grits	16	N.W/G.W: 27/28KGS MEAN:42x42x11CM	N.W/G.W: 25/26KGS MEAN:52x40x11CM

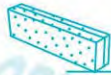
Size	100x50x14mm / 125x50x14mm		
Grits	16	N.W/G.W: 27/28KGS MEAN:42x42x11CM	N.W/G.W: 25/26KGS MEAN:52x40x11CM

Size	100x50x14mm / 125x50x14mm	
Grits	16	N.W/G.W: 25/26KGS MEAN:46x35x13CM

碳化硅磨轮



SHARPENING STONE



SHARPENING STONE

Aluminium oxide combination sharpening stone

● Art no.300.00

Size 6"x2"x1" & 8"x2"x1"

Grits #120 / #240

- 氧化铝双面油石

Black silicon carbide combination sharpening stone

● Art no.301.00

Size 6"x2"x1" & 8"x2"x1" & 8"x3"x2"

Grits #120 / #240

- 黑色碳化硅双面油石

Red / Black aluminium oxide combination sharpening stone

● Art no.302.00

Size 6"x2"x1" & 8"x2"x1"

Grits #120 / #240

- 氧化铝红黑双色油石

White / Black aluminium oxide combination sharpening stone

● Art no.303.00

Size 6"x2"x1" & 8"x2"x1"

Grits #120 / #240

- 氧化铝白黑双色油石

Green silicon carbide combination sharpening stone

● Art no.304.00

Size 6"x2"x1" & 8"x2"x1" & 8"x3"x2"

Grits #120 / #240

- 绿碳化硅双面油石

Green / Black silicon carbide combination sharpening stone

● Art no.305.00

Size 6"x2"x1" & 8"x2"x1" & 8"x3"x2"

Grits #120 / #240

- 碳化硅绿黑双色油石

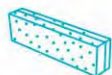
Black silicon carbide rubbing brick

● Art no.306.00

Size 2"x2"x2", 4"x2"x2", 6"x2"x2"

Grits #24, #36, #50, #60, #80, #100, #120

- 碳化硅磨块



SHARPENING STONE

Tube shape stone

- Art no.307.00

Materials	aluminium oxide and black silicon carbide		
Size	12"x15"	Grits	#50, #60, #80, #100, #120

- 圓磨棒
材料：氧化铝或碳化硅

Oval shape stone

- Art no.308.00

Materials	aluminium oxide and black / green silicon carbide		
Size	9"		

- 船型油石
材料：氧化铝或黑/绿碳化硅

Japan model stone

- Art no.309.00

Materials	black / green silicon carbide		
Size	130x47x25mm	Grits	#120 / #240

- 日本款油石
材料：氧化铝或黑/绿碳化硅

Copy silicon carbide stone

- Art no.310.00

Materials	aluminium oxide		
Size	6"x2"x1" & 8"x2"x1"	Grits	#120 / #240

- 仿碳化硅油石
材料：氧化铝

Special sharp mini sharpening stone

- Art no.311.00

Materials	aluminium oxide and black / green silicon carbide		
Size	as customer requests		

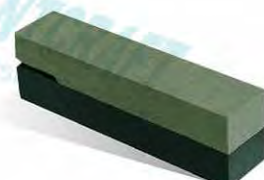
- 迷你油石
材料：氧化铝或黑/绿碳化硅

Rubbing Brick

- Art no.312.00

Materials	black silicon carbide		
Size	155x78x25mm		

- 带手柄打磨石
材料：碳化硅



N.W / G.W: 14 / 15KGS
MEAN: 43x17.5x39cm



VITRIFIED GRINDING WHEEL

ORIENTCRAFT
Total Abrasive Solutions

Vitrified Grinding Wheel

Industry

• Art no.313.00

Specification 产品规格	Grit 粒度	Quantity / ctn 每箱数量	Gross Weight 毛重	Net Weight 净重	Carton Size 外箱尺寸
4"x1/2"x3/4"(100x13x19)	24-120	60	15	14	22x22x22
4"x5/8"x3/4"(100x16x19)	24-120	60	18	17	27x22x22
4"x3/4"x3/4"(100x19x19)	24-120	60	22	21	32x22x22
4"x1"x1"(100x25x25)	24-120	40	19	18	27x22x22
5"x3/8"x3/4"(125x10x19)	24-120	60	18	17	32x27x27
5"x5/8"x3/4"(125x16x19)	24-120	40	19	18	27x18x27
5"x3/4"x3/4"(125x20x20)	24-120	40	24	23	27x27x22
5"x1"x1"(125x25x25)	24-120	40	28	27	27x27x27
6"x1/2"x1/2"(150x13x13)	24-120	40	20	18	32x32x16
6"x5/8"x1/2"(150x16x13)	24-120	30	21	20	32x30x16
6"x3/4"x1-1/4"(150x19x32)	24-120	30	25	24	32x32x16
6"x1"x1"(150x25x25)	24-120	20	20	18	32x27x16
7"x1/2"x1"(175x13x25)	24-120	30	23	22	37x25x19
7"x3/4"x1"(175x19x25)	24-120	30	24	23	37x32x19
7"x1"x1"(175x25x25)	24-120	20	29	28	37x27x19
8"x3/8"x1"(200x10x25)	24-120	30	22	21	36x22x22
8"x1/2"x1"(200x13x25)	24-120	25	22	21	36x22x22
8"x3/4"x1"(200x19x25)	24-120	15	22	21	33x22x22
8"x1"x1"(200x25x25)	24-120	10	19	18	27x22x22
8"x1-1/4"x1-1/4"(200x32x32)	24-120	10	24	23	34x22x22
10"x3/8"x1-1/4"(250x10x32)	24-120	25	29	28	33x27x27
10"x1/2"x1-1/4"(250x13x32)	24-120	20	31	30	33x27x27
10x3/4"x1-1/4"(250x19x32)	24-120	15	36	35	32x27x27
10"x1"x1-1/4"(250x25x32)	24-120	10	29	28	27x27x27
10"x1-1/4"x1-1/4"(250x32x32)	24-120	10	37	36	35x27x27
10"x1-1/2"x1-1/4"(250x38x32)	24-120	10	43	42	40x27x27
12"x1"x1-1/4"(300x25x32)	24-120	5	23	21	32x32x14
12"x1-1/4"x1-1/4"(300x32x32)	24-120	5	29	27	32x33x19
12"x1-1/2"x1-1/4"(300x38x32)	24-120	4	27	25	32x32x19
12"x2"x2"(300x50x50)	24-120	3	23	21	32x32x18
14"x2"x2"(350x50x50)	24-120	3	28	26	37x37x18
16"x2"x2"(400x50x50)	24-120	2	23	21	42x42x12
300x40x127	24-120	5	28	27	32x32x19
350x40x127	24-120	3	32	30	37x37x18
400x40x127	24-120	3	33	32	42x42x14
400x40x203	24-120	3	28	27	42x42x14
400x25x25	24-120	4	29	28	42x42x18
400x38x38	24-120	3	36	35	42x42x14
450x38x38	24-120	2	30	29	47x47x10
500x38x38	24-120	2	38	36	52x52x10
600x38x38	24-120	2	43	42	63x63x12

• 陶瓷砂轮



ORIENTCRAFT
Total Abrasive Solutions

ORIENTCRAFT
Total Abrasive Solutions



MOUNTED POINTS



A-1
size:20x65mm



A-2
size:20x30mm



A-3
size:25x70mm



A-4
size:32x32mm



A-5
size:20x30mm



A-11
size:20x45mm



A-12
size:18x30mm



A-13
size:30x30mm



A-14
size:18x22mm



A-21
size:25x25mm



A-23
size:20x25mm



A-24
size:06x20mm



A-25
size:25x25mm



A-26
size:16x16mm



A-31
size:35x25mm



A-36
size:40x10mm



A-37
size:30x06mm



A-38
size:25x25mm



A-39
size:20x20mm

Mounted Points

Industry



Materials	PA (pink fused alumina), WA(white fused alumina), A(alumina), GC(green silicon carbide).
Application	For grinding & polishing of metals, precision tools or equipments process such as precision blade, axletree process.
Size	Various shapes and size for customer to choose.
Grit	24-36-40-50-60-80-100-120-150-180-220-240-280-320-360-400-500-600-800-1000-1200

- 磨头
材料：铬刚玉、白刚玉、氧化铝、绿碳化硅。
用途：此产品广泛用于各种金属及非金属的雕磨加工，同时是气动工具，电动工具打磨抛光用耗材。
尺寸：有多种型号和尺寸供客户选择。



PLASTIC BACKING PAD



Rubber backing pad / 橡胶托盘

● Art no.500.00

Diam 直径	Thread Size 螺纹尺寸
100mm(4")	M10x1.25 M10x1.5 M14x2
115mm(4½")	M10x1.25 M10x1.5 M14x2 5/8"-11NC
125mm(5")	M14x2 5/8"-11NC
150mm(6")	M14x2 5/8"-11NC M16x2
180mm(7")	M14x2 5/8"-11NC M16x2



Rubber backing pad / 橡胶托盘

● Art no.500.01

Diam 直径	Thread Size 螺纹尺寸
100mm(4")	M10x1.25 M14x2 5/8"-11NC



Rubber Spindle pad / 带轴橡胶托盘
(a.with velcro b.for polishing)
(A 拉绒款 B 皮底款)

● Art no.500.02

Diam 直径	Thread Size 螺纹尺寸
125mm(5")	M6



Plastic pad / 塑料托盘

● Art no.501.00

Diam 直径	Thread Size 螺纹尺寸
80mm(3")	3/8" x 24 M10x1.25 M10x1.5 M14x2
100mm(4")	3/8" x 24 M10x1.25 M10x1.5 M14x2
115mm(4½")	M10x2 M14x2 5/8"-11NC
125mm(5")	M14x2 5/8"-11NC
150mm(6")	M14x2 5/8"-11NC M16x2
180mm(7")	M14x2 5/8"-11NC M16x2



Plastic backing pad / 塑料抛光盘
(a.with velcro b.for polishing)
(A 拉绒款 B 皮底款)

● Art no.501.01

Diam 直径	Thread Size 螺纹尺寸
100mm(4")	M10x1.25 M10x1.5 M14x2
115mm(4½")	M10x1.5 M14x2 5/8"-11NC
125mm(5")	M14x2 5/8"-11NC
150mm(6")	M14x2 5/8"-11NC M16x2
180mm(7")	M14x2 5/8"-11NC M16x2



Plastic backing pad / 抛光盘

● Art no.501.02

Diam 直径	Thread Size 螺纹尺寸
100mm(4")	M10x1.25 M10x1.5 M14x2
115mm(4½")	M10x1.5 M14x2 5/8"-11NC
125mm(5")	M14x2 5/8"-11NC
150mm(6")	M14x2 5/8"-11NC M16x2
180mm(7")	M14x2 5/8"-11NC M16x2



Plastic backing pad / 塑料托盘
(American type)
(美式款)

● Art no.501.03

Diam 直径	Thread Size 螺纹尺寸
100mm(4")	M10x1.25 M10x1.5 M14x2
115mm(4½")	M10x1.5 M14x2 5/8"-11NC
125mm(5")	M14x2 5/8"-11NC
150mm(6")	M14x2 5/8"-11NC M16x2
180mm(7")	M14x2 5/8"-11NC M16x2



Sanding pad PU
抛光盘

● Art no.501.04

Diam	Thread Size
直径	螺纹尺寸
125mm(5")	5/16 x 24
150mm(6")	5/16 x 24



Non-woven disc
塑盖纤维轮

● Art no.501.05

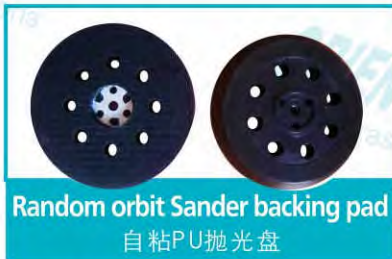
Diam	Hardness	Qty/ctn
直径	硬度	装箱数量
100x10mm	5P/U1	500
100x12mm	7P/U3	500
100x15mm	9P/U5	500
115x12mm	12P/U8	400
125x12mm		300



Sanding pad
海绵抛光盘

● Art no.501.06

Diam	Thread Size
直径	螺纹尺寸
150 x 50mm	M14 x 2
	5/8" - 1NC
	M16 x 2
200 x 50mm	M14 x 2
	5/8" - 1NC
	M16 x 2



Random orbit Sander backing pad
自粘PU抛光盘

● Art no.501.07

Diam	Holes
直径	孔
125mm(5")	8holes



Lambs wool / Polishing felt
羊毛套

● Art no.501.08

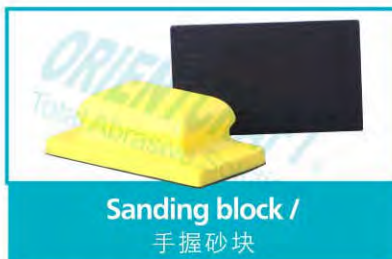
Diam
直径
115mm(4½")
125mm(5")
180mm(7")
230mm(9")



Sander / polisher accessories kit
抛光组合

● Art no.501.11

1 pc Polishing sponge
1 pc Synthetic with rubber backing pad
1 pc Rubber backing pad
1 pc Synthetic bonnet
1 pc Wool bonnet
3 pcs Velcro discs
1个抛光海绵磨盘
1个合成橡胶磨盘
1个橡胶磨盘
1个纯羊毛套
1个人造羊毛套
3张拉绒片



Sanding block /
手握砂块

● Art no.501.09

Size	尺寸
70x120mm	



Sanding block /
鼠标型打砂块

● Art no.501.10

Size	尺寸
70x125mm	
90x150mm	



Automotive kit /
汽配组套

● Art no.501.12

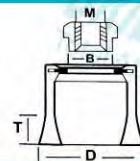
Size	尺寸
1 pc Rubber pad	
1 pc Soft sponge with Velcro	
1 pc Medium sponge with Velcro	
3 pcs Velcro discs	
1个橡胶砂块	1个低密自粘海绵
1个中密自粘海绵	3张拉绒片



CUP BRUSH

Cup brush

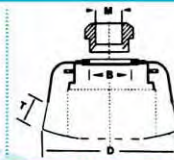
- Art no.600.00
- 罗碗型曲丝钢丝刷



D 直径	M 螺母直径	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	pcs / ctn	cm	kgs
65/2 - 1/2"	10x1.25 / 10x1.5 / 14x2	12500	100	39x39x28	12/14
75/3"	10x1.25 / 10x1.5 / 14x2 5/8"-11NC	12500	100	42x42x31	18/20
85/3-2/5"	10x1.5 / 14x2 5/8"-11NC	12500	100	42x42x31	20/22
100/4"	14x2 / 16x2 5/8"-11NC	8500	60	43x33x42	21/23
125/5"	14x2 / 16x2 5/8"-11NC	6500	40	54x50x27	21/23
150/6"	14x2 / 16x2 5/8"-11NC	4500	20	49x32x32	18/20

Cup brush

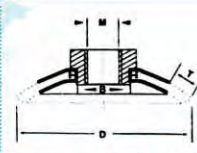
- Art no.600.01
- 杯型曲丝钢丝刷



D 直径	M 螺母直径	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	pcs / ctn	cm	kgs
65/2 - 1/2"	10x1.25 / 10x1.5 / 14x2	12500	100	39x39x28	12/14
75/3"	10x1.25 / 10x1.5 / 14x2 5/8"-11NC	12500	100	42x42x31	18/20
85/3-2/5"	10x1.5 / 14x2 5/8"-11NC	12500	100	42x42x31	20/22
100/4"	14x2 / 16x2 5/8"-11NC	8500	60	43x33x42	21/23
125/5"	14x2 / 16x2 5/8"-11NC	6500	40	54x50x27	21/23
150/6"	14x2 / 16x2 5/8"-11NC	4500	20	49x32x32	18/20

Bevel brush

- Art no.600.03
- 罗盘型曲丝钢丝刷



D 直径	M 螺母直径	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	pcs / ctn	cm	kgs
100/4"	14x2 / 16x2 5/8"-11NC	10000	100	54x46x23	18/20
115/4-1/2"	14x2 / 16x2 5/8"-11NC	10000	80	49x46x26	18/20

Bevel brush

- Art no.600.04
- 罗盘型曲丝钢丝刷



D 直径	M 螺母直径	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	pcs / ctn	cm	kgs
100/4"	16	4500	100	54x46x23	18/20
115/4-1/2"	16	4500	80	49x46x26	18/20
125/5"	16	4500	80	54x52x28	20/22

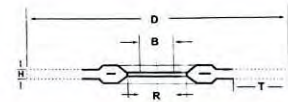
Used for removing stain, rust, paint etc.
用于除污渍、锈迹、油漆等



CUP BRUSH

Machinery circular brush

- Art no.600.05
- 钢丝轮(机用平型、曲丝)



D 直径	B 孔径	R	T	H	Rpm.max 最大转数	Qty 数量/箱	Caeton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	mm	mm		pcs/ctn	cm	kgs
100/4"	1/2" 5/8"	20	20	18	6000	100	53x33x23	18/20
125/5"	1/2" 5/8"	20	33	18	6000	60	41x35x27	18/20
150/6"	1/2" 5/8" 3/4" 7/8" 1"	32	30	20	6000	40	37x33x33	20/22
175/7"	1/2" 5/8" 3/4" 7/8" 1"	32	42	22	6000	20	37x37x20	15/17
200/8"	1/2" 5/8" 3/4" 7/8" 1"	32	42	22	4500	20	43x38x22	17/19
250/10"	1/2" 5/8" 3/4" 7/8" 1"	32	47	25	3600	20	53x38x27	25/27
300/12"	1/2" 5/8" 3/4" 7/8" 1"	32	50	25	3000	10	40x32x32	15/17

Cup brush with shaft

- Art no.600.06
- 钢丝轮(机用平型、曲丝)

D 直径	W 杆直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs/ctn	cm	kgs
50/2"	50/2"	16	4500	120	34x23x34	8/10
65/2½"	65/2½"	18	4500	120	55x34x39	11/13
75/3"	75/3"	20	4500	120	55x34x39	13/15



End brush

- Art no.600.07
- 笔刷

D 直径	W 杆直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs/ctn	cm	kgs
12/1½"	6	20	4500	300	57x23x34	6/8
17/17/25"	6	22	4500	300	57x23x34	9/11
25/1"	6	26	4500	250	57x23x34	15/17
28/1-1/8"	6	30	4500	200	57x23x34	13/15



Circular brush with shaft

- Art no.600.08
- 杆平型曲丝钢丝轮

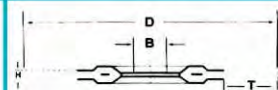
D 直径	W 杆直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm mm		pcs/ctn	cm	kgs
40/1-3/5"	6	10 8	4500	300	57x23x34	7/8
50/2"	6	10 8	4500	300	57x23x24	12/14
65/2½"	6	13 8	4500	200	68x34x39	11/13
75/3"	6	15 10	4500	200	68x34x39	15/17
100/4"	6	23 13	4500	120	54x45x38	13/15



Circular brush

- Art no.600.09
- 孔平型曲丝钢丝刷

D 直径	W 杆直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm mm		pcs/ctn	cm	kgs
75/3"	1/2"	15 10	4500	200	68x34x39	16/18
100/4"	1/2" 5/8"	23 12	4500	160	62x37x41	16/18
125/5"	1/2" 5/8"	19 18	4500	120	56x45x34	20/22
150/6"	1/2" 5/8"	33 20	3750	60	54x31x41	15/17
200/8"	1/2" 5/8"	42 22	3750	40	53x44x33	15/17



Used for polishing, removing rust, burr etc.
用于除锈，打磨粗糙毛刺等

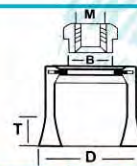


CUP BRUSH

Cup brush, knotted

● Art no.600.10

● 扭丝罗杯

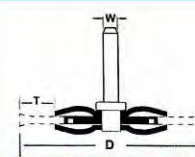


D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs / ctn	cm	kgs
65/2 - 1/2"	10x1.5 / 10x1.25 5/8"-11NC	20	12500	60	42x34x23	16/18
75/3"	10x1.5 / 10x1.25 5/8"-11NC	22	12500	45	42x34x23	21/23
100/4"	14x2 / 16x2 5/8"-11NC	26	8500	30	43x33x19	21/23
125/5"	14x2 5/8"-11NC	30	6500	24	51x38x22	24/26

Bevel brush, knotted with shaft

● Art no.600.11(A)

● 杆盘型扭丝钢丝刷



D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs / ctn	cm	kgs
75/3"	6	17	4500	120	55x34x39	13/15
100/4"	6	21	4500	120	62x37x41	16/18

Bevel brush, knotted

● Art no.600.11(B)

● 罗盘型扭丝钢丝刷

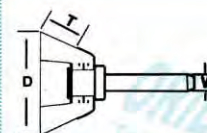


D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	mm	pcs / ctn	cm	kgs
65/2 - 1/2"	14x2 / 16x2	24	12500	120	37x37x26	22/26
75/3"	14x2 / 16x2	24	12500	120	43x43x32	25/29
100/4"	14x2 / 16x2	24	12500	50	58x25x43	20/22
115/4.5"	14x2 / 16x2	24	10000	30	41x28x42	16/18
125/5"	14x2 / 16x2	24	10000			

Cup brush, knotted with shaft

● Art no.600.12

● 杆碗型扭丝钢丝刷



D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm	mm	pcs / ctn	cm	kgs
65/2 - 1/2"	6	18	4500	120	55x34x39	18/20
75/3"	6	20	4500	120	55x34x39	20/22

Used for removing stain, rust, paint etc.

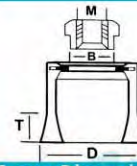
用于除污渍、锈迹、油漆等



CUP BRUSH

Cup brush, knotted

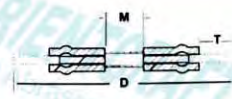
- Art no.600.13
- 碗型扭丝钢丝刷



D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs / ctn	cm	kgs
65/2 - 1/2"	14x2 / 16x2	23	12500	100	39x39x27	19/21
75/3"	14x2 / 16x2	22	12500	100	42x42x31	23/25
100/4"	14x2 / 16x2	24	8500	60	43x33x42	24/26
125/5"	14x2 / 16x2	25	6500	40	54x50x27	24/26
150/6"	14x2 / 16x2	26	4500	20	49x32x32	23/25

Wheel brush, knotted

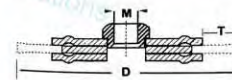
- Art no.600.15
- 扭丝平型钢丝刷



D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs / ctn	cm	kgs
100/4"	13 / 16/ 22.2	20.5	11000	100	53x33x23	20/22
125/5"	16/ 22.2	31	11000	60	41x35x27	18/20
150/6"	22.2 / 25.4	30	9000	40	37x33x33	20/22
175/7"	22.2 / 25.4 / 40 / 50.38	38	9000	20	37x37x20	16/18
200/8"	22.2 / 25.4 / 40 / 50.38	40	6500	20	43x38x22	20/22

Wheel brush, knotted

- Art no.600.16
- 扭丝罗平型钢丝刷



D 直径	M 螺母直径	T	Rpm.max 最大转数	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
mm / inch	mm	mm		pcs / ctn	cm	kgs
100/4"	14x2 5/8" -11NC	20.5	12000	60	34x29x23	12/14
125/5"	14x2 5/8" -11NC	31	10000	60	40x29x27	18/20
150/6"	14x2 5/8" -11NC	30	9000	40	33x29x34	20/22
175/7"	14x2 5/8" -11NC	38	9000	20	39x29x20	14/16
200/8"	14x2 5/8" -11NC	40	6000	20	43x29x22	19/21

Knife brush / Wooden(Plastic)handle brush

- Art no.600.17
- 刀刷 / 木柄 (塑料) 刷



Spec(mm) 规格	Qty(pcs/ctn) 数量/箱	Carton Dimension(cm) 外箱尺寸	NW / GW(kgs) 净重毛重
260x140	120	61x28x26	15/16
3row	120	43x31x38	13/14
4row	120	43x31x40	14/15
5row	120	43x31x42	15/16

Used for polishing, removing rust, burr etc.
用于除锈，打磨粗糙毛刺等



CUP BRUSH

Steel wire wheels assortment

- Art no.600.18
- 钢丝刷套件



Spec 规格	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
inch / no.	set / ctn	cm	kgs
3" Art no.600.06	120	55x34x39	13 / 15
4" Art no.600.09	120	54x45x38	13 / 15

Steel wire wheels assortment

- Art no.600.19
- 钢丝刷套件



Spec 规格	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
inch / no.	set / ctn	cm	kgs
2" Art no.600.06 / 3" Art no.600.08	80	45x31x42	11 / 13
3" Art no.600.06 / 4" Art no.600.08	48	52x42x27	10 / 12

Steel wire wheels assortment

- Art no.600.20
- 钢丝刷套件



Spec 规格	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
inch / no.	set / ctn	cm	kgs
2" 2.5" 3" Art no.600.09	120	55x34x39	18 / 20
1" Art no.600.07 / 2" Art no.600.08 / 2" Art no.600.06	120	46x33x35	18 / 20

Steel wire wheels assortment

- Art no.600.21
- 钢丝刷套件



Spec 规格	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
inch / no.	set / ctn	cm	kgs
1" 1.5" 2" 2.5" 3" Art no.600.09	100	57x23x34	20 / 22
1" Art no.600.07 / 2" 3" Art no.600.08 / 2" 3" Art no.600.06	48	54x50x41	16 / 18

Steel wire wheels assortment

- Art no.600.22
- 钢丝刷套件



Spec 规格	Qty 数量/箱	Carton Dimension 外箱尺寸	NW/GW 净重/毛重
inch / no.	set / ctn	cm	kgs
2" Art no.600.06 / 1.5" 2" 2.5" 3" 4" Art no.600.08	48	54x40x41	18 / 20



SANDING BLOCK



Sanding block

● Art no.700.00 手砂块

Size(规格): 165x85mm
Carton(外箱尺寸): 42x37.5x30cm
Qty / ctn(装箱数量): 60pcs



Sanding block

● Art no.700.01 手砂块

Size(规格): 210x105mm
Carton(外箱尺寸): 46x45x35cm
Qty / ctn(装箱数量): 60pcs



Sanding block

● Art no.700.02 手砂块

Size(规格): 70x125mm 70x200mm
Carton(外箱尺寸): 40x36x42cm
Qty / ctn(装箱数量): 50pcs



Sanding block

● Art no.700.03 手砂块

Size(规格): 165x85mm
Inner box(中盒尺寸): 41x18x9cm Qty:10pcs
Carton(外箱尺寸): 43x38x29cm Qty: 60pcs



Sanding block

● Art no.700.04 手砂块

Size(规格): 230x80mm
Carton(外箱尺寸): 48x25.5x47cm
Qty / ctn(装箱数量): 50pcs



Sanding block

● Art no.700.05 手砂块

Size(规格): 230x120mm
Carton(外箱尺寸): 67x25.5x48cm
Qty / ctn(装箱数量): 50pcs



Sanding block

● Art no.700.06 手砂块

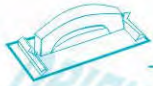
Size(规格): 125x67mm
Carton(外箱尺寸): 32x28x37.5cm
Qty / ctn(装箱数量): 100pcs



Sanding block

● Art no.700.07 手砂块

Size(规格): 125x67mm
Carton(外箱尺寸): 32x26.5x36.5cm
Qty / ctn(装箱数量): 100pcs



SANDING BLOCK



Sanding block

- Art no.700.08 手砂块 (带可活动接头)

Size(规格): 105x210mm
Carton(外箱尺寸): 41x23.5x48cm
Qty / ctn(装箱数量): 40pcs



Sanding block

- Art no.700.09 手砂块 (带可活动接头)

Size(规格): 80x230mm
Carton(外箱尺寸): 39x24.5x42cm
Qty / ctn(装箱数量): 40pcs



Sanding block

- Art no.700.10 手砂块

Size(规格): 95x135mm
Carton(外箱尺寸): 38x30x35cm
Qty / ctn(装箱数量): 100pcs



Foam Covering

- Art no.700.11 抹泥板

Size(规格): 280x140x25mm
Carton(外箱尺寸): 59.5x50x54.5cm
Qty / ctn(装箱数量): 60pcs



Foam Covering

- Art no.700.12 抹泥板

Size(规格): 280x140x10mm
Carton(外箱尺寸): 61.5x60.5x38cm
Qty / ctn(装箱数量): 60pcs



Foam Covering

- Art no.700.13 抹泥板

Size(规格): 280x140x14mm
Carton(外箱尺寸): 59.5x50x57cm
Qty / ctn(装箱数量): 60pcs



Sanding block with holder

- Art no.700.14 海绵磨块套装

Size(规格): 100x70x25mm

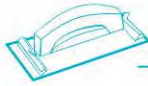
Uses: Flexible multipurpose products for smoothing in general.
Convenient use with Rubber holder
用途: 用于日常多种用途的打磨抛光。



Cork block

- Art no.700.15 软木磨块

Size(规格): 120x60x35mm
Qty / ctn(装箱数量): 100pcs



SANDING BLOCK

Orientcraft Glove-Multiuse

- Art no.700.16
- Orientcraft多功能手套



Patent Number(专利号): 201130131150.3

Orientcraft Glove-Multiuse

- Art no.700.16-2
- Orientcraft多功能手套



A ● B ●

Use: To be used with different accessories. Ideal for sanding and cleaning car body, motorcycle, furniture and swimming pool.

Flexible / Safe / Easy / Washable

用途：可用于不同配件使用，是打磨和清洗汽车、摩托车、家具及游泳池等的理想产品。
柔软、安全、简洁、可清洗。

Sanding block (Hard)

- Art no.700.17

SIZE	70x400mm	QTY	20 pcs	CARTON	72x42x26cm
USE	For sanding flat surface of car body. Used with 109.10-G or 109.10-P.				

- 打砂块 (硬质)
- 用途: 用于打磨车体平整面。可与109.10-G或109.10-P使用。



Sanding block (Soft)

- Art no.700.18

SIZE	70x405mm	QTY	30 pcs	CARTON	72x36x22cm
USE	For sanding curved or contoured surface of car body. Used with 109.10-G or 109.10-P.				

- 打砂块 (软质)
- 用途: 用于打磨车体曲面及波状表面。
可与109.10-G或109.10-P使用。



Magic sanding pad with velcro

- Art no.700.19

SIZE	115mm, 125mm, 150mm
------	---------------------

- 自粘魔术贴





Quick-change surface conditioning discs



Roloc disc

Use: Ideal for removing rust and paint before preparation with minimal risk of scratching the work piece.
用途: 在上漆前, 去除锈渍和油漆的理想产品, 风险小。

- Art no.800.00 • 纽扣轮 (快速型)

Diam	
直径	
75mm / 50mm	



Paint & varnish remover

Use: Fast removal, save time.

用途: 快速打磨油漆, 省时。

- Art no.800.01 • 除锈器 (圆轴型)

Diam	Shank
直径	柄长
127mm (5")	1/4"



Paint & varnish remover

Use: Fast removal, save time. 用途: 快速打磨油漆, 省时。

- Art no.800.02 • 除锈器

Diam	
直径	
127mm (5")	



Paint & rust stripper

- Art no.800.03 • 脱漆除锈器

Diam	Shank
直径	柄长
100mm (4")	1/4"



Paint & rust stripper

Use: Sanding tool for light sanding on wood or metal.
用途: 用在对木制品或金属轻微抛光打磨工具上。

- Art no.800.04 • 无纺布夹砂页轮

Diam	Shank
直径	柄长
31.8mm	1/4"
63.5mm	1/4"



Quick-change surface conditioning discs

Use: Fast and heavy abrasive action, highly efficient escape of waste. Can be used in hard-to reach places for plastic products, machinery for the chemical and food industries, stainless steel furniture ect.

用途: 更快更准确的打磨, 有小的减少浪费, 可以大魔导塑料制品, 化学和食品加工仪器和不锈钢器具等上面难够到的死角的地方。

- Art no.800.05 • 快速转换打砂碟

Diam	
直径	
25mm / 38mm / 51mm / 76mm	



Sander polisher pads • 抛光盘

- Art no.900.00 - 900.07
- Art no.900.08 - 900.11
- Art no.900.12 - 900.13



Art no./货号	Size/尺寸	Thread size/螺母尺寸	Surface/底面	品名
900.00	115mm (4½")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.01	125mm (5")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.02	150mm (6")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.03	178mm (7")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.04	115mm (4½")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.05	125mm (5")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.06	150mm (6")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.07	178mm (7")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.08	50mm (2")	6mm	Velcro face	气动工具自粘PU抛光盘+6mm接杆
900.09	75mm (3")	6mm	Velcro face	气动工具自粘PU抛光盘+6mm接杆
900.10	50mm (2")	6mm	Vinylface	气动工具自粘PU抛光盘+6mm接杆
900.11	75mm (3")	6mm	Vinylface	气动工具自粘PU抛光盘+6mm接杆
900.12	50mm (2")	6mm	Shank	气动快速接橡胶盘+6mm接杆
900.13	75mm (3")	6mm	Shank	气动快速接橡胶盘+6mm接杆

Sander polisher kit • 抛光盘

- Art no.900.14 / Art no.900.15 /
- Art no.900.16 / Art no.900.17 /
- Art no.900.18 / Art no.900.19 /
- Art no.900.20



900.14	1-2" Sanding Pad W/Shank (1/4" or 6mm) / 3-2" Sanding Paper	4pcs	一个自粘PU抛光盘, 3张自粘拉绒片2"
900.15	1-3" Sanding Pad W/Shank (1/4" or 6mm) / 3-3" Sanding Paper	4pcs	一个自粘PU抛光盘, 3张自粘拉绒片3"
900.16	1-Disc Holder With 2" Shank / 4pcs Roloc Surface Conditioning Discs	5pcs	一个快速接橡胶盘, 4个快速无纺布砂碟2"
900.17	1-Disc Holder With 3" Shank / 4pcs Roloc Surface Conditioning Discs	5pcs	一个快速接橡胶盘, 4个快速无纺布砂碟3"
900.18	1-Disc Holder With 2" Shank / 4pcs Roloc Sanding Discs	5pcs	一个快速接橡胶盘, 4个快速砂纸碟2"
900.19	1-Disc Holder With 3" Shank / 4pcs Roloc Sanding Discs	5pcs	一个快速接橡胶盘, 4个快速砂纸碟3"
900.20	1-Disc Holder With 2" Shank / 4pcs Roloc Sanding Discs / 3pcs Roloc Surface Conditioning Discs	8pcs	一个快速接橡胶盘, 3个快速无纺布砂碟, 4个快速砂纸碟2"



Quick-change surface conditioning discs



Roloc disc

Use: Ideal for removing rust and paint before preparation with minimal risk of scratching the work piece.
用途: 在上漆前, 去除锈渍和油漆的理想产品, 风险小。

- Art no.800.00 • 纽扣轮 (快速型)

Diam
直径
75mm / 50mm



Paint & varnish remover

Use: Fast removal, save time.

用途: 快速打磨油漆, 省时。

- Art no.800.01 • 除锈器 (圆轴型)

Diam	Shank
直径	柄长
127mm (5")	1/4"



Paint & varnish remover

Use: Fast removal, save time. 用途: 快速打磨油漆, 省时。

- Art no.800.02 • 除锈器

Diam
直径
127mm (5")



Paint & rust stripper

- Art no.800.03 • 脱漆除锈器

Diam	Shank
直径	柄长
100mm (4")	1/4"



Paint & rust stripper

Use: Sanding tool for light sanding on wood or metal.
用途: 用在对木制品或金属轻微抛光打磨工具上。

- Art no.800.04 • 无纺布夹砂页轮

Diam	Shank
直径	柄长
31.8mm	1/4"
63.5mm	1/4"



Quick-change surface conditioning discs

Use: Fast and heavy abrasive action, highly efficient escape of waste. Can be used in hard-to reach places for plastic products, machinery for the chemical and food industries, stainless steel furniture ect.

用途: 更快更准确的打磨, 有小的减少浪费, 可以大魔导塑料制品, 化学和食品加工仪器和不锈钢器具等上面难够到的死角的地方。

- Art no.800.05 • 快速转换打砂碟

Diam
直径
25mm / 28mm / 51mm / 76mm



Sander polisher pads • 抛光盘

- Art no.900.00 - 900.07
- Art no.900.08 - 900.11
- Art no.900.12 - 900.13



Art no./货号	Size/尺寸	Thread size/螺母尺寸	Surface/底面	品名
900.00	115mm (4½")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.01	125mm (5")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.02	150mm (6")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.03	178mm (7")	M10x1.5 M14x2 5/8"-11NC	Velcro face	电动工具自粘PU抛光盘
900.04	115mm (4½")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.05	125mm (5")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.06	150mm (6")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.07	178mm (7")	M10x1.5 M14x2 5/8"-11NC	Vinylface	电动工具自粘PU抛光盘
900.08	50mm (2")	6mm	Velcro face	气动工具自粘PU抛光盘+6mm接杆
900.09	75mm (3")	6mm	Velcro face	气动工具自粘PU抛光盘+6mm接杆
900.10	50mm (2")	6mm	Vinylface	气动工具自粘PU抛光盘+6mm接杆
900.11	75mm (3")	6mm	Vinylface	气动工具自粘PU抛光盘+6mm接杆
900.12	50mm (2")	6mm	Shank	气动快速接橡胶盘+6mm接杆
900.13	75mm (3")	6mm	Shank	气动快速接橡胶盘+6mm接杆

Sander polisher kit • 抛光盘

- Art no.900.14 / Art no.900.15 /
- Art no.900.16 / Art no.900.17 /
- Art no.900.18 / Art no.900.19 /
- Art no.900.20



900.14	1-2" Sanding Pad W/Shank (1/4" or 6mm) / 3-2" Sanding Paper	4pcs	一个自粘PU抛光盘, 3张自粘拉绒片2"
900.15	1-3" Sanding Pad W/Shank (1/4" or 6mm) / 3-3" Sanding Paper	4pcs	一个自粘PU抛光盘, 3张自粘拉绒片3"
900.16	1-Disc Holder With 2" Shank / 4pcs Roloc Surface Conditioning Discs	5pcs	一个快速接橡胶盘, 4个快速无纺布砂碟2"
900.17	1-Disc Holder With 3" Shank / 4pcs Roloc Surface Conditioning Discs	5pcs	一个快速接橡胶盘, 4个快速无纺布砂碟3"
900.18	1-Disc Holder With 2" Shank / 4pcs Roloc Sanding Discs	5pcs	一个快速接橡胶盘, 4个快速砂纸碟2"
900.19	1-Disc Holder With 3" Shank / 4pcs Roloc Sanding Discs	5pcs	一个快速接橡胶盘, 4个快速砂纸碟3"
900.20	1-Disc Holder With 2" Shank / 4pcs Roloc Sanding Discs / 3pcs Roloc Surface Conditioning Discs	8pcs	一个快速接橡胶盘, 3个快速无纺布砂碟, 4个快速砂纸碟2"



SEGMENTED SAW BLADE

• Segmented saw blade

金剛石圓鋸片 (干片)



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 英寸 / 毫米	Inch	Metric(H) 英寸 / 毫米	
1000.01	4"	105	5/8" / 25/32" / 7/8"	16/20/22.23	1.7x7mm
1000.02	4.3"	110	5/8" / 25/32" / 7/8"	16/20/22.23	1.7x7mm
1000.03	4.5"	115	25/32" / 7/8"	20/22.23	1.7x7mm
1000.04	5"	125	25/32" / 7/8"	20/22.23	1.8x7mm
1000.05	6"	150	25/32" / 7/8"	20/22.23	2.0x7mm
1000.06	7"	180	7/8" / 1" / 1-1/5"	22.23/25.4/30	2.2x7mm
1000.07	8"	200	7/8" / 1" / 1-1/5"	22.23/25.4/30	2.2x7mm
1000.08	9"	230	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	2.4x7mm
1000.09	10"	250	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	2.4x7mm
1000.10	12"	300	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	3.0x7mm
1000.11	14"	350	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	3.2x7mm

• Continuous rim saw blade

金剛石圓鋸片 (湿片)



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 英寸 / 毫米	Inch	Metric(H) 英寸 / 毫米	
1001.01	4"	105	5/8" / 25/32" / 7/8"	16/20/22.23	1.7x5mm
1001.02	4.3"	110	5/8" / 25/32" / 7/8"	16/20/22.23	1.7x5mm
1001.03	4.5"	115	25/32" / 7/8"	20/22.23	1.7x5mm
1001.04	5"	125	25/32" / 7/8"	20/22.23	1.8x5mm
1001.05	6"	150	25/32" / 7/8"	20/22.23	2.0x5mm
1001.06	7"	180	7/8" / 1" / 1-1/5"	22.23/25.4/30	2.2x5mm
1001.07	8"	200	7/8" / 1" / 1-1/5"	22.23/25.4/30	2.2x5mm
1001.08	9"	230	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	2.4x5mm
1001.09	10"	250	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	2.4x5mm
1001.10	12"	300	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	3.0x5mm
1001.11	14"	350	7/8" / 1" / 1-1/5" / 2"	22.23/25.4/30/50	3.2x5mm

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸



• Flat turbo

波纹片



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 毫米	Inch	Metric(H) 毫米	
1002.01	4"	105	5/8" / 25/32" / 7/8"	16 / 20 / 22.23	2.0x7mm
1002.02	4.3"	110	5/8" / 25/32" / 7/8"	16 / 20 / 22.23	2.0x7mm
1002.03	4.5"	115	25/32" / 7/8"	20 / 22.23	2.0x7mm
1002.04	5"	125	25/32" / 7/8"	20 / 22.23	2.0x7mm
1002.05	6"	150	25/32" / 7/8"	20 / 22.23	2.2x7mm
1002.06	7"	180	7/8" / 1" / 1-1/5"	22.23 / 25.4 / 30	2.4x7mm
1002.07	8"	200	7/8" / 1" / 1-1/5"	22.23 / 25.4 / 30	2.4x7mm
1002.08	9"	230	7/8" / 1" / 1-1/5" / 2"	22.23 / 25.4 / 30 / 50	2.4x7mm
1002.09	10"	250	7/8" / 1" / 1-1/5" / 2"	22.23 / 25.4 / 30 / 50	3.0x7mm
1002.10	12"	300	7/8" / 1" / 1-1/5" / 2"	22.23 / 25.4 / 30 / 50	3.2x7mm
1002.11	14"	350	7/8" / 1" / 1-1/5" / 2"	22.23 / 25.4 / 30 / 50	3.2x7mm

• Segmented single / Double row cupwheel

金刚石磨轮（单排 / 双排碗型）



Art no. 货号	Outer Diameter(D) 外直径		Segment dimension(TxH) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 毫米	Inch	Metric(H)	
1008.01	4"	100	25/32" / 7/8"	20 / 22.23	--
1008.02	4.5"	115	25/32" / 7/8"	20 / 22.23	--
1008.03	5"	125	7/8"	22.23	--
1008.04	6"	150	7/8"	22.23	--
1008.05	7"	180	7/8"	22.23	--
1008.06	4"	100	25/32" / 7/8"	20 / 22.23	32x5x8mm / 20x5x8mm
1008.07	4.5"	115	25/32" / 7/8"	20 / 22.23	31x5x8mm / 22x5x8mm
1008.08	5"	125	7/8"	22.23	31x5x8mm / 24x5x8mm
1008.09	6"	150	7/8"	22.23	32x5x8mm / 24x5x8mm
1008.10	7"	180	7/8"	22.23	35x5x8mm / 28x5x8mm

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸



CERAMIC HOT PRESSED BLADE

• Turbo cup wheel

金刚石磨轮（波纹型）



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 毫米	Inch	Metric(H) 毫米	
1008.11	4"	100	5/8"	16 / 20 / 22.23	20x5.5mm
1008.12	4.5"	115	25/32" / 7/8"	20 / 22.23	20x5.5mm
1008.13	5"	125	25/32" / 7/8"	20 / 22.23	20x5.5mm
1008.14	6"	150	25/32" / 7/8"	20 / 22.23	20x5.5mm
1008.15	7"	180	DM / 25/32" / 7/8"	DM / 20 / 22.23	20x5.5mm

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸

• Ceramic hot pressed blade

陶瓷热压锯片



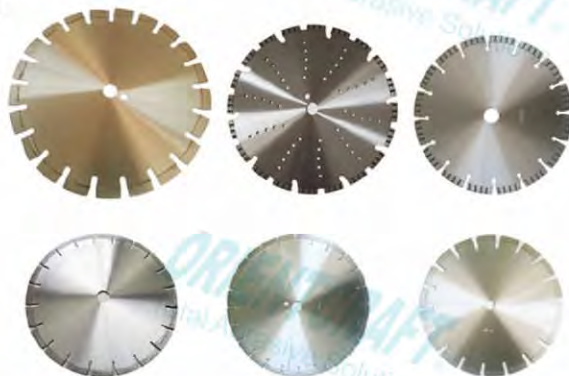
Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 锯齿尺寸 刀头x刀头高度
	Inch	Metric(mm) 毫米	Inch	Metric(H) 毫米	
1003.01	4"	105	5/8" / 7/8"	16 / 20 / 22.23	1.8x10mm
1003.02	4.3"	110	5/8" / 7/8"	16 / 20 / 22.23	2.0x10mm
1003.03	4.5"	115	25/32" / 7/8"	20 / 22.23	2.0x10mm
1003.04	5"	125	25/32" / 7/8"	20 / 22.23	2.0x10mm
1003.05	6"	150	25/32" / 7/8"	20 / 22.23	2.2x10mm
1003.06	7"	180	DM / 25/32" / 7/8"	DM / 20 / 22.23	2.2x10mm
1003.07	8"	200	DM / 25/32" / 7/8"	DM / 20 / 22.23	2.4x10mm
1003.08	9"	230	DM / 25/32" / 7/8"	DM / 20 / 22.23	2.4x10mm
1003.09	12"	300	25/32" / 7/8" / 1"	20 / 22.23 / 25.4	3.2x10mm

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸



• Laser welded diamond saw blade

激光焊接锯片



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter(H) 内直径		Segment Dimension 刀头尺寸
	Inch	Metric(mm) 毫米	Inch	Metric(H) 毫米	
1006.01	4"	105	5/8" / 7/8"	16/20/22.23	2.2x8 / 10mm
1006.2	4.5"	115	25/32" / 7/8"	20/22.23	2.2x8 / 10mm
1006.3	5"	125	25/32" / 7/8"	20/22.23	2.2x8 / 10mm
1006.04	6"	150	25/32" / 7/8"	20/22.23	2.4x8 / 10mm
1006.05	7"	180	DM / 25/32" / 7/8"	DM/20/22.23	2.4x8 / 10mm
1006.06	9"	230	DM / 25/32" / 7/8"	DM/20/22.23	2.6x8 / 10mm
1006.07	12"	300	25/32" / 1"	20/22.23/25.4	3.0x8 / 10mm
1006.08	14"	350	1" / 2"	25.4/50	3.2x8 / 10mm
1006.09	16"	400	1" / 2"	25.4/50	3.4x8 / 10mm
1006.10	18"	450	1" / 2"	25.4/50	3.6x8 / 10mm
1006.11	20"	500	1" / 2"	25.4/50	3.8x8 / 10mm
1006.12	24"	600	1" / 2"	25.4/50	4.2x8 / 10mm

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸



LASER WELDED DIAMOND CORE DRILL

• Laser welded diamond core drill

激光焊接金刚石孔钻



Art no. 货号	Outer Diameter(D) 外直径		Drilling length 打孔钻长度		Segment Dimension 刀头尺寸
	Inch	Metric(mm)	Inch	Metric(mm)	
1007.01	1"	25	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.02	1-1/8"	28	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.03	1-1/4"	32	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.04	1-1/2"	38	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.05	2"	50	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.06	2-1/2"	62	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.07	3"	75	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.08	3-1/2"	88	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.09	4"	105	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.10	4-1/2"	115	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.11	5"	125	6-11/16" / 12" / 16"	170/300/400	3.5x10mm
1007.12	6"	150	6-11/16" / 12" / 16"	170/300/400	4.0x10mm
1007.13	7"	180	6-11/16" / 12" / 16"	170/300/400	4.0x10mm
1007.14	8"	200	6-11/16" / 12" / 16"	170/300/400	4.0x10mm
1007.15	9"	230	12" / 16"	300/400	4.0x10mm
1007.16	10"	250	12" / 16"	300/400	4.0x10mm
1007.17	12"	300	12" / 16"	300/400	4.5x10mm
1007.18	14"	350	12" / 16"	300/400	4.5x10mm
1007.19	16"	400	12" / 16"	300/400	4.5x10mm
1007.20	18"	450	12" / 16"	300/400	5.0x10mm
1007.21	20"	500	12" / 16"	300/400	5.0x10mm

用于混凝土及钢筋混凝土

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸



• TCT saw blade

TCT合金锯片



Art no. 货号	Outer Diameter(D) 外直径		Inner Diameter 孔径 (mm)	Segment Number 常规齿数	Segment Dimension 基体 / 刀头厚度 (mm)
	Inch	Metric(mm) 英寸 / 毫米			
1009.01	4.3"	110	16/20/22.23	20T, 24T, 30T, 40T	1.2/1.8
1009.02	5"	125	20/22.23	20T, 24T, 30T, 40T	1.2/1.8
1009.03	6"	150	20/22.23	20T, 24T, 30T, 40T	1.4/2.0
1009.04	6.5"	165	20/22.23.	24T, 30T, 40T, 60T	1.4/2.0
1009.05	7-1/4"	185	DM/20/22.23	24T, 30T, 40T, 60T	1.4/2.2
1009.06	8.3"	210	DM/20/22.23	24T, 30T, 40T, 60T	1.4/2.2
1009.07	9"	230	DM/20/22.23	30T, 40T, 60T, 80T	1.8/2.6
1009.08	10"	255	20/22.23/25.4	40T, 60T, 80T, 100T	1.8/2.9
1009.09	12"	305	20/22.23/25.4	40T, 60T, 80T, 120T	2.0/3.1
1009.10	14"	355	20/22.23/25.4	40T, 60T, 80T, 120T	2.0/3.4
1009.11	16"	400	22.23/25.4/50	40T, 60T, 80T, 120T	2.4/3.4
1009.12	18"	450	25.4/50	40T, 60T, 80T, 120T	2.5/3.6
1009.10	20"	500	25.4/50	60T, 80T, 100T, 120T	3.0/3.6
1009.14	24"	600	25.4/50	60T, 80T, 100T, 120T	3.0/3.6
1009.15	30"	700	25.4/50	60T, 80T, 100T, 120T	4.0/5.0

用于多种木材切割

Other specifications and sizes are available upon request. 可根据要求订做其它规格及尺寸

MICROFIBER CAR CLEANING TOWEL

Microfiber car cleaning towel

- Art no.2000.00 超细纤维汽车清洁毛巾



- Super water absorption.
- Easy to remove dust and grease.
- Much easier to clean the cloth itself.
- Composition: 80% polyester & 20% polyamide or customized.
- Dimension: Any size.

- 超吸水
- 易除去灰尘和油脂
- 本身更容易清洗
- 成分: 80%涤纶和20%聚酰胺
- 尺寸: 任意尺寸

Structure of Orientcraft Abrasives — Abrasive Grain 特瑞磨具所用研磨原料的组织结构 — 研磨颗粒

Orientcraft uses different types of grain produced synthetically.

我们使用不同种类的研磨原料生产相应的产品

1. Aluminium oxide with a hardness of 9.4, very sharp and adaptable. 1. 氧化铝: 硬度9.4, 锋利, 适用性强
2. Silicon carbide with a hardness of 8.5, very sharp and adaptable. 2. 碳化硅: 硬度8.5, 锐利而又性脆。

Hardness is defined according to the Mohs scale. Where the hardest material is diamond(10).

Abrasive	Symbol	Main Character	Suited Usage
Brown Aluminium oxide	A	Greater hardness Higher toughness.	Ideal for grinding high strength metal such as carbon steel, annealed malleable iron and hard bronze etc.
White Aluminium oxide	WA	As compared with brown fused alumina, the toughness of WA is slightly lower and the hardness is higher. Good grinding activity Lower grinding heat.	Ideal for grinding hardened steels, alloy steels, stainless steel and high carbon steels.
Single crystal fused alumina	SA	High toughness Cubic single crystal.	Ideal for grinding higher toughness and harder alloy steel such as vanadium, high speed steels etc.
Zirconia fused alumina	ZA	High toughness High durability.	Ideal for grinding stainless steel, heat-resist steels etc.
Black silicon carbide	C	Higher hardness than alumina, brittle and sharp. Has a good heat and electrical conductivity.	Ideal for grinding iron, brass, rubber, plastic, wood, stone and concrete etc.
Green silicon carbide	GC	Higher hardness Brittle and sharp Higher purity than C Good heat and electrical conductivity.	Ideal for grinding hard and brittle materials such as cemented carbides, glass, stone, ceramic etc.

硬度的等级是按照莫氏硬度标准而划分, 在此标准中金刚石硬度最强 (10)

研磨料	代号	主要特性	适用范围
棕刚玉	A	硬度高, 韧性好	广泛适用于磨削抗张强度较高的金属, 例如碳钢、可锻铸铁和硬青铜
白刚玉	WA	与棕刚玉相对比硬度高而韧性低 切削性能好, 磨削热量小	适用于磨削高硬度金属, 淬火的合金、不锈钢和高碳钢
单晶刚玉	SA	韧性好, 单晶体结构	常用于高韧度和高硬度的合金钢、钛镍合金钢和高速钢等
锆刚玉	ZA	硬度超强, 耐磨性好	适用于磨削不锈钢、耐热钢等超硬材料
黑碳化硅	C	硬度比棕刚玉高, 性脆而锋利 具有一定的导热性	适用于磨削铸铁, 有色金属及橡胶、塑料、木材和矿石等
绿碳化硅	GC	硬度和性脆较黑碳化硅高 磨粒锋利, 导热性能好	适合于磨削硬质合金、光学玻璃和陶瓷等硬脆材料

ORIENTCRAFT Safety Guideline

Please observe ORIENTCRAFT safety recommendations
Every product is printed with safety marks
ORIENTCRAFT 安全指南

请注意ORIENTCRAFT的安全建议，每一个产品都会印有安全标识

Wear dust respirator 操作时，请戴防尘面罩	Wear protective gloves 操作时，请戴防护手套	Wear protective goggles 操作时，请戴护目镜	Wear ear protectors 操作时，请戴耳塞耳罩	Observe safety recommendation 操作时，请遵守安全建议	Not approved for wet grinding 禁止湿磨
Not approved for free-hand use 禁止徒手使用	Not approved for side grinding 禁止侧磨	Do not over speed 禁止超速使用	Wheel guard 操作时，请使用护轮挡板	Use flanges correctly 请正确使用	Angle of work 15°-30° 操作角度为15°-30°

- STORAGE**
- The best storage conditions for abrasive products are as follows:
 - Temperature: 15°C – 25°C.
 - Relative humidity: 50% – 65%.
 - Keep material away from heat sources and avoid direct contact with the floor.
 - 以下为研磨类产品最适宜的贮藏条件:
 - 室温: 15度 – 25度
 - 室内湿度: 50% – 65%
 - 远离热源，避免直接接触地面

Test Equipment 测试设备



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best abrasives, best world

LIANYUNGANG ORIENTCRAFT ABRASIVES CO.,LTD

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